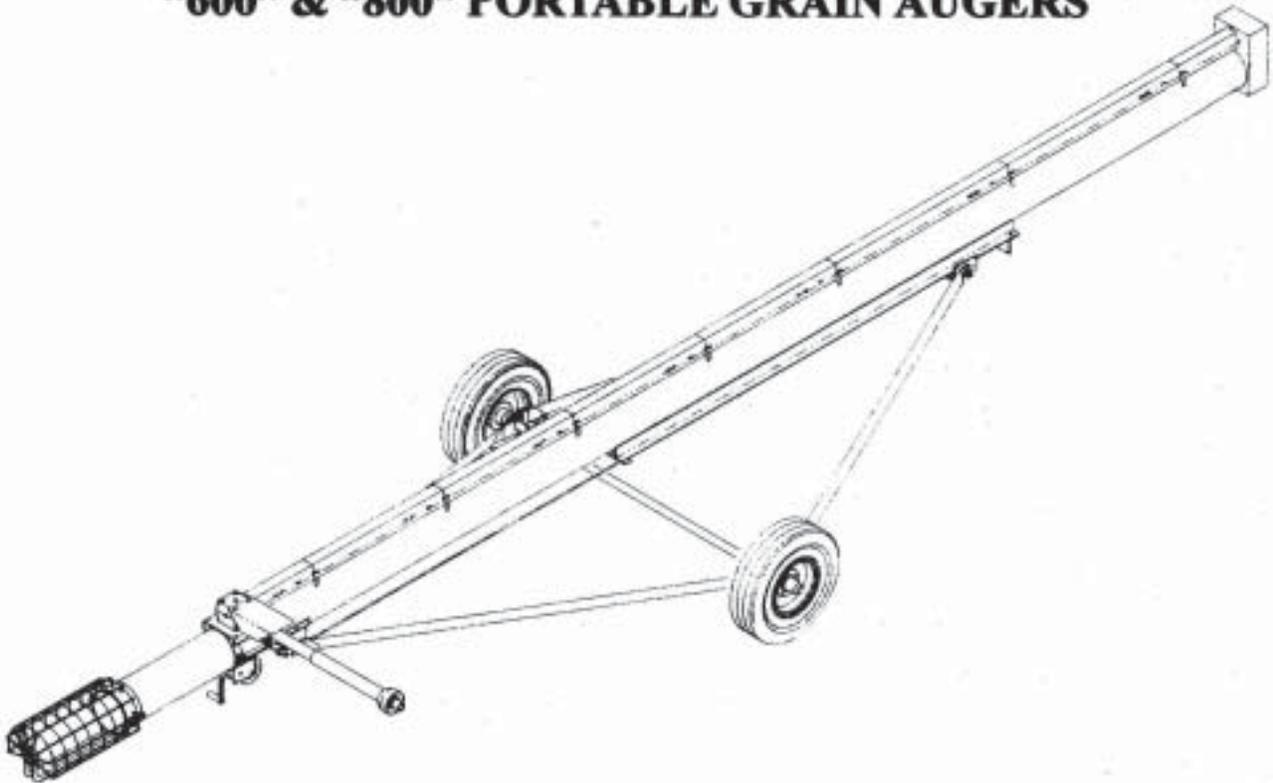


MY-D HAN-D

MFG. CO. INC.
DODGE CITY, KANSAS 67801 (620) 225-0263

OPERATORS MANUAL FOR 27' - 34' - 41' - 46' - 53' - 60' - 65' & 72' "600" & "800" PORTABLE GRAIN AUGERS



Page Index

1. Warranty
2. Operator Qualifications
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!!! Be Careful !!!

1. Keep All Shields In Place.
2. Stop Machine To Repair Or Clean.
3. Keep Hands, Feet And Clothing Away From Power Driven Parts.
4. Keep Off Of Machinery Unless A Platform Is Provided. Do Not Crawl On Equipment.
5. When Equipment Becomes Disabled, Disconnect Power Before attempting Repairs.
6. Do Not Allow Children To Play Near The Equipment.

Be A Safe Operator By Thinking-Before Acting And

By Reading Your Operators Manual Avoid Accidents

Most Accidents, Whether They Occur In Industry, On The Farm, At Home Or On The Highway, Are Caused By The Failure Of Some Individual To Follow Simple And Fundamental Safety Rules Or Precautions .For This Reason Most Accidents Can Be Prevented By Recognizing The Real Cause And Doing Something About It Before The Accident Occurs.

Regardless Of The Care Used In The Design And Construction Of Any Type Of Equipment, There Are Many Conditions That Cannot Be Completely Safe Guarded Against Without Interfering With Reasonable Accessibility And Efficient Operation.

A Careful Operator Is The Best Insurance Against An Accident.

The Complete Observance Of One Simple Rule Would Prevent Many Thousand Serious Injuries Each Year. That Rule Is: Never Attempt To Clean, Oil, or Adjust A Machine While It Is In Motion!

Limited Warranty

All My-D Han-D Mfg. Co. Inc. products have been manufactured from the very finest material and by skilled workmen, therefore, My-D Han-D Mfg. Co. Inc. guarantees its products against defective workmanship and material under normal and reasonable use for a period of ONE (1) year, after the date of delivery, to the original purchaser.

This warranty is not a service guarantee, nor is it any assurance that the product is perfectly designed or perfectly built; neither is it an expression of any belief that the product cannot be improved. Further, this warranty is not a guarantee against hazards such as wear, tear, misuse or misfortune nor against problems arising from incorrect set-up or servicing and is not a guarantee that the performance will meet the expectations of the purchaser.

This warranty is void should the product be repaired or modified in any way not authorized by My-D Han-D Mfg. Co. Inc.

There is no other express warranty, implied warranties, including those of merchantability and fitness for a particular purpose other than the extent permitted by law any and all implied warranties are excluded. This is the exclusive remedy, and liability for consequential damages under any and all warranties are excluded to the extent exclusion is permitted by law.

Components will carry only their respective manufacturer's warranty. This warranty does not cover any merchandise which, in the opinion of the company, has been subject to negligent handling, misuse, or accident.

Our obligation under this warranty is limited, however, to furnishing a replacement part for the defective part, or at our option to repairing the defective parts without charge, either method F.O.B. our works, provided the consumer gives My-D Han-D Mfg. Co. Inc. written notice within ten (10) days after said part appears to be defective and affords My-D Han-D Mfg. Co. Inc. opportunity to inspect. Unless otherwise expressly agreed to by My-D Han-D Mfg. Co. Inc. the consumer shall bear the expense of installation.

My-D Han-D Mfg. Co. Inc., reserves the right to make changes, improvements, and modifications at any time without incurring the obligation to make such changes, improvements, and modification on any products sold previously.

My-D Han-D Mfg. Co. Inc. will not be responsible or liable in any event for any loss of production, profits, downtime, delays, accidents, or expenses, or for any other special, indirect or consequential damages.

**MY-D HAN-D MFG. CO. INC.
10881 McARTOR ROAD
Dodge City, Kansas 67801
(620) 225-0263**

Watch for this symbol. it points out important safety precautions.



It means

“ATTENTION - BECOME ALERT!” YOUR SAFETY IS INVOLVED.



Occupational safety is of prime concern to the members of the AUGER AND ELEVATOR MANUFACTURERS COUNCIL. This Auger manual was written with the safety of the operator and the others who come in contact with the equipment as our prime concern. The manual presents day to day work problems encountered by the operator and other personnel. We wrote this manual to help you understand safe operating procedures for the equipment listed in the following pages. We want you as our partner in safety.

It is your responsibility as an owner, operator or supervisor to know and instruct everyone using this grain Auger at the time of initial assignment and at least annually thereafter, of the proper operating instructions, precautions and work hazards which exist in the operation of this Auger in accordance with OSHA regulation 1928.57.

The annual statistics of the national safety council show that many people die or suffer serious injury in needless farming accidents every year.

Don't become a victim. Put safety first in all farm operations.



SAFETY IS NO ACCIDENT



The following safety instructions, combined with common sense, will save your equipment from needless damage and the operator from unnecessary exposure to personal hazard. Pay special attention to the caution notes in the text. Review this manual at least once each year with new and/or experienced operators.



TRANSPORT SAFETY



1. Keep children away from the Auger when transporting and when preparing to transport.
2. Always Attach A Slow Moving Vehicle Sign To The Auger Before Transporting It On The Roadway.
3. Always Transport The Auger In The Full Down Position. The Lift Arms Of The Undercarriage Should Be Seated Against The Down Position Stop With Slight Tension On The Winch Cable And At Least Three Complete Wraps Of Cable Around The Winch Drum.
4. Make Sure The Hitch Pin Is Securely Attached And An Alternate Safety Chain Is Secured Between The Auger And Towing Vehicle.
5. Do Not Transport Auger At Speeds In Excess Of 20 Mph And Comply With Your State And Local Regulations Governing Marking, Towing And Maximum Width.
6. Keep The Auger Away From Overhead Objects And Electrical Wires. Electrocutation Can Occur Without Direct Contact.
7. Never Allow Persons To Stand Underneath Or Ride On The Auger When It Is Being Transported.



PLACEMENT SAFETY



1. Never Move The Auger Manually. When Releasing From Or Attaching To A Vehicle. Test The Intake End Of The Auger For Downward Weight So That It Will Not Become Uncontrollable And Tip Over. Lift The Auger Slowly And Keep The Intake End No Higher Than The Tractor Tow Bar. Be Sure All Grain Is Emptied Before Lifting Manually.
2. When Raising Or Lowering. The Wheels Must Be Free To Move And The Auger Must Be On A Level Surface Attached To A Vehicle.
3. The Auger Must Be Raised Before Placement. Check The Area Above The Incline Of Travel For Obstructions And Electrical Wires. Failure To Do So May Result In Serious Injury Or Death.

4. Move The Auger Into The Working Position With A Towing Vehicle. Do Not Move By Hand.
5. When The Auger Is In Place Anchor It At The Intake End And / Or Support It At The Discharge End. Chock The Wheels Of The Auger And The Power Source To Keep Them From Moving In Either Direction.
6. Never Position Wheels On Lumber Or Blocks To Increase Auger Height.



1. Electric motors and controls should be wired by a qualified electrician and meet all standards set by federal, state and local electrical codes
2. A magnetic starter should be used to protect your motor.
3. Your motor must have a manual reset button.
4. Electrical power must be disconnected before resetting your motor.
5. The motor controls and reset button must be located so that the operator has a full view of the entire operation.
6. Make sure the power source is disengaged and all parts have come to a complete stop before making any adjustments or servicing the hopper.
7. Keep all guards and shields in place when the Auger is in operation.
8. A main power disconnect switch, with the ability to be locked in the off position, should be provided. the switch should be locked whenever work is to be done on the Auger.
9. Keep clothing, hair and body away from all moving parts. it is a good idea to remove all jewelry before starting the operation.



1. Never Use A PTO Shaft Without A Rotating PTO Shield. Make Sure All Other Safety Shields Are In Place.
2. Make Sure The PTO Shaft Is Connected Properly At Both Ends.
3. Never Operate PTO Shaft At Speeds In Excess Of 540 Rpm.
4. Never Operate PTO Shaft At An Angle Exceeding 15 Degrees.
5. Make Sure The PTO Is Disengaged Before Starting The PTO Power Source.
6. Stay Out Of The Designated Hazard Area Of An Operating PTO. See Work Area Diagram (Page 6).
7. Keep Clothing Hair And Body Away From All Moving Parts. It Is A Good Idea To Remove All Jewelry Before Starting The Operation.
8. Make Sure The Power Source Is Disengaged And All Parts Have Come To A Complete Stop Before Making Any Adjustments Or Servicing The Auger.
9. If The Operator Must Leave The Work Area, The Auger Must Be Shut Down Completely And The Ignition Key Or Coil Wire Removed From The Power Source. If This Is Not Possible, Remove The PTO Shaft From The Work Area.



OPERATIONAL SAFETY



1. During regular operation of the Auger, one person should be in a position to monitor the operation. a second person should always be near by to shut down the Auger in case of an emergency.
2. Visually inspect the Auger periodically during operation for signs of unusual vibration, loose fasteners and noises.
3. Make sure everyone that isn't directly involved with the operation is out of the work area before operating or moving the Auger.
4. Make sure all safety devices, shields and guards are in place and are functional before beginning operation.



SAFETY PRECAUTIONS



1. Keep away from all moving parts
2. Keep all belt guards and chain guards in place.
3. Disengage power before resetting motor.
4. Never attempt to clean, adjust or service the machine while it is in operation.
5. Keep work area clean of grease, oil, water, and/or other objects that could cause a slip or a fall.



NORMAL SHUTDOWN



Make certain that the Auger is empty before stopping the unit. Lock out the power source before leaving the work area.



EMERGENCY SHUTDOWN



1. Should the Auger be immediately shutdown under load, disconnect and lockout the power source. Clear as much grain from the Auger as you can. Never attempt to restart when full.
2. Starting the unit under load may result in damage to the Auger. Such damage is considered abuse of the equipment.
3. Reconnect power source and clear Auger gradually.

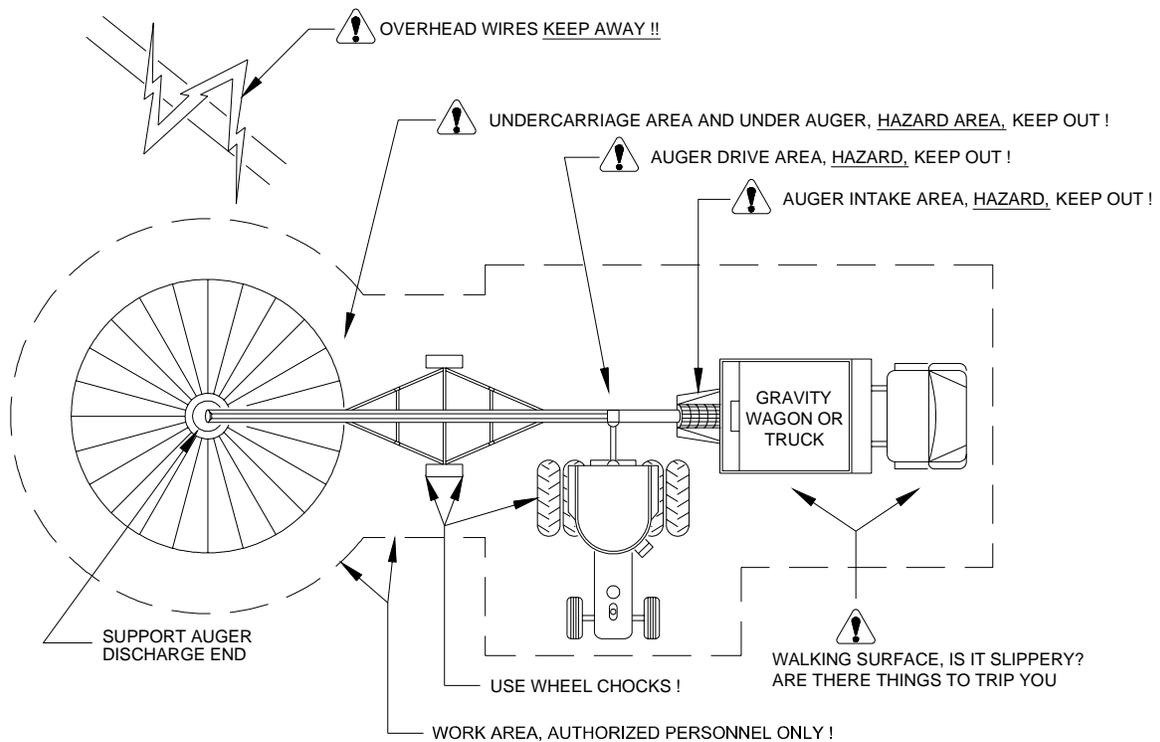
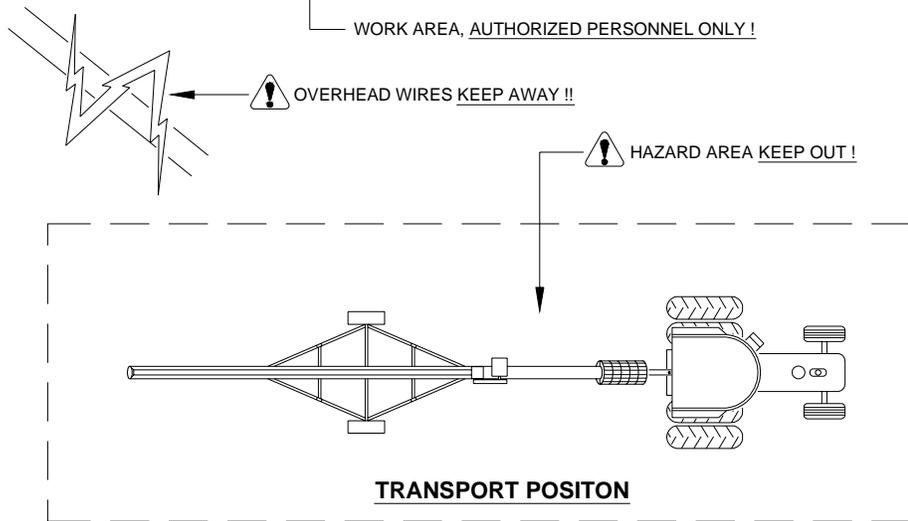
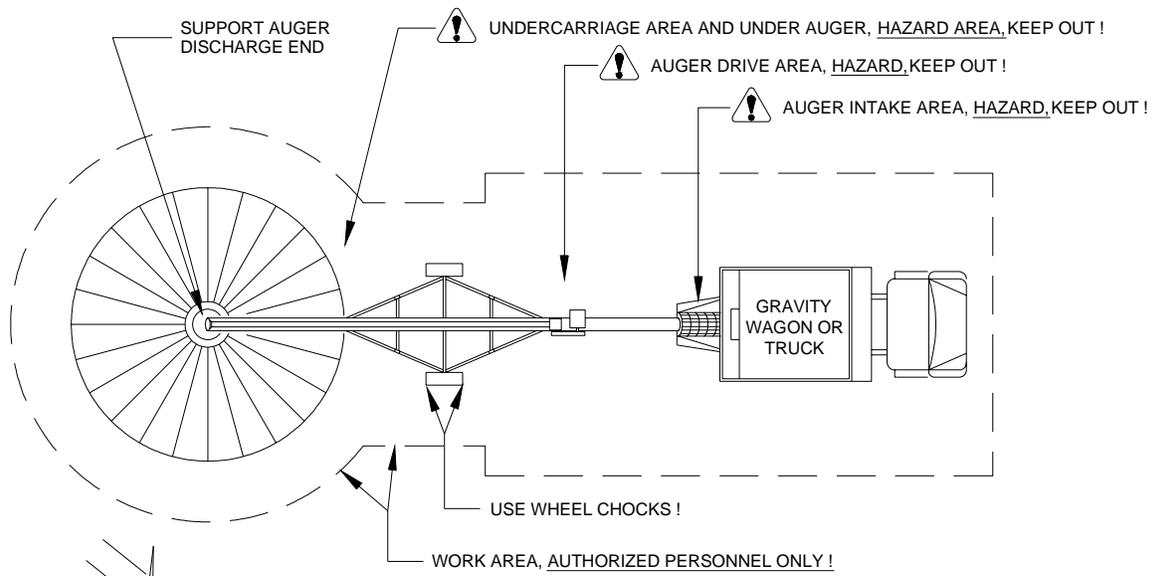
WORK AREA SAFETY AND DIAGRAM STATEMENTS

The following diagrams will show the manufacturers designated work areas.

Under no circumstances should persons not involved in the operation be allowed to trespass into the work area.

It shall be the duty of all operators to see that children and/or other persons stay out of the work area! Trespass into the work area by anyone not involved in the actual operation, or trespass into the hazard area by anyone, shall result in an immediate shutdown by the operator.

It shall be the responsibility of all operators to see that the work area has secure footing, is clean and free of all debris, and tools which might cause accidental tripping and/or falling. It shall also be their responsibility to keep the work area clean and orderly during the operation.

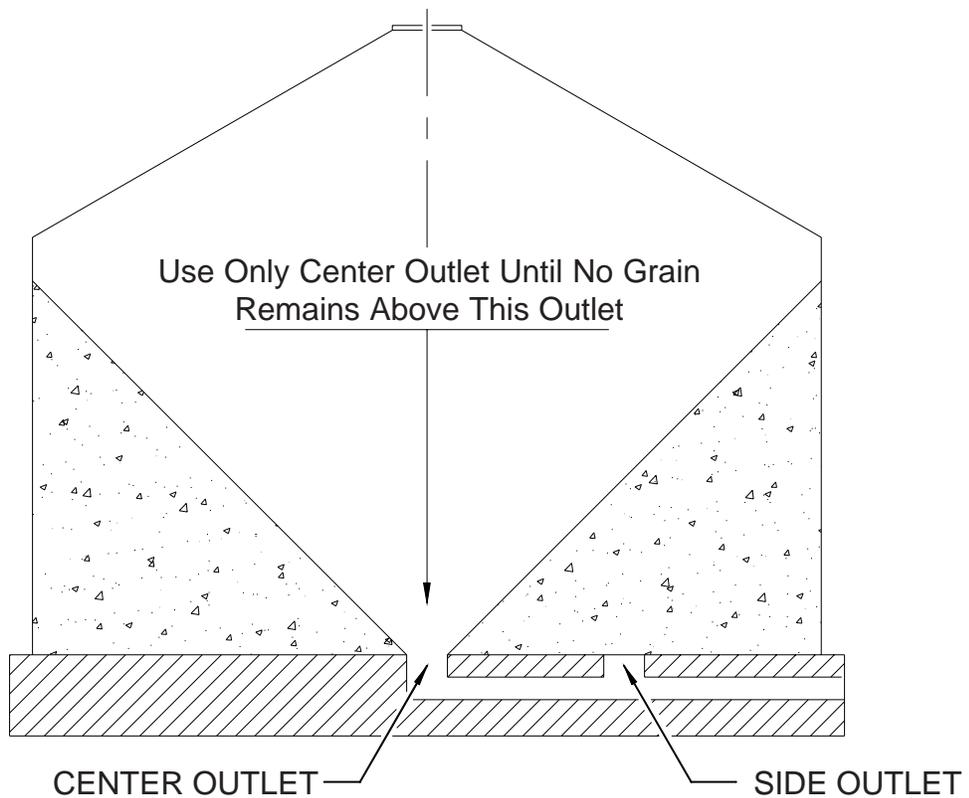
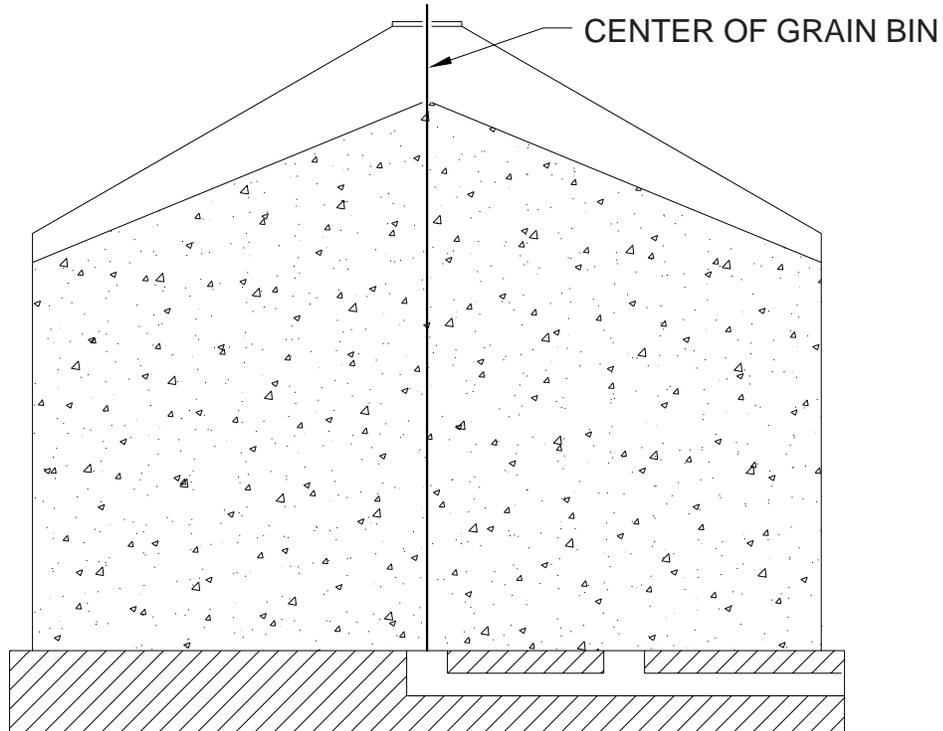




WARNING



TANK TO BE FILLED WITH GRAIN FROM THE CENTER ONLY!



OPTIONS, OPERATION AND SPECIFICATIONS

OPTIONS

Gas Drive - Electric Drive - PTO Drive - Inlet Control Cover - Flexible Spout - Grain Hopper

OPERATION

When Starting The Auger For The First Time, Operate It Slowly So The Tube Can Fill Allowing The Auger To Center In The Tube. Operate At This Speed For The First 500-600 Bushels. Do Not Allow An Empty Auger To Run At Full Speed. The Practice Will Only Lead To Unnecessary Wear And Damage Due To The Bouncing Of The Auger.

OPERATING SPEED

PTO Drive: 540 Rpm Tractor Speed.
 Electric Drive: 1,750 RPM Motor Speed.
 6" Gas Drive: 2,250 RPM Engine Speed
 8" Gas Drive: 1,800 RPM Engine Speed
 Note: Running Faster Than Recommended Speed Will Decrease The Life Of The Auger.

SPECIFICATIONS

Horsepower Required (For Normal Operation)

Auger Length	"600" Gas	"800" Gas	"600" Elec.	"800" Elec.	PTO Speed
27'	9	12	3	7-1/2	540 RPM
34'	9	18	5	7-1/2	540 RPM
41'	10	18	5	10	540 RPM
46'	12	18	5	10	540 RPM
53'	12	24	7-1/2	15	540 RPM
60'	18	24	7-1/2	15	540 RPM
65'	-	-	-	15	540 RPM
72'	-	-	-	15	540 RPM

Types Of Drives: 27'-60' ("600" & "800") PTO-Gas-Electric
 65' & 72' ("800") PTO-Electric
 Overload Protection: Shear Bolt Coupler On PTO Model
 Section Connectors: ("600") Flange Rings 6 Bolt
 ("800") Flange Rings 8 Bolt
 Gearboxes: Ductile Iron Gears With 1" Shaft & Tapered Roller Brgs.
 Lengths: 27', 34', 41', 46', 53' & 60' ("600" & "800")
 65' & 72' ("800")
 Tube Diameter & Thickness: 6" O.D. x 16 Ga. ("600")
 8" O.D. x 14 Ga. ("800")
 Auger Shaft: 1" O.D. Tubing ("600")
 1.1/2" O.D. Tubing ("800")
 Flighting: 12 Gauge ("600")
 10 Gauge ("800")
 Driveline Shaft: 1" Solid
 Driveline Bearings: 1" Split Bearing
 Top Driveline Bearing: 1" Flange Mounted Ball Bearings
 Top Flighting Bearing: 1" Flg Mnt. Ball Bearings ("600")
 1.5/16" Flg Mnt. Ball Bearings ("800")

Capacity And Horsepower Requirements

The Capacity Of The Auger Depends On The Type Of Material, Moisture Content, Operating Angle And The Available Horsepower. Dry Material Requires Less Horsepower Than High Moisture Material. As A Rule, Doubling The Moisture Content Will Cut The Capacity Almost In Half And More Than Double The Horsepower Requirement.

The Following Specifications Are Based On Dry Corn 14% Moisture.

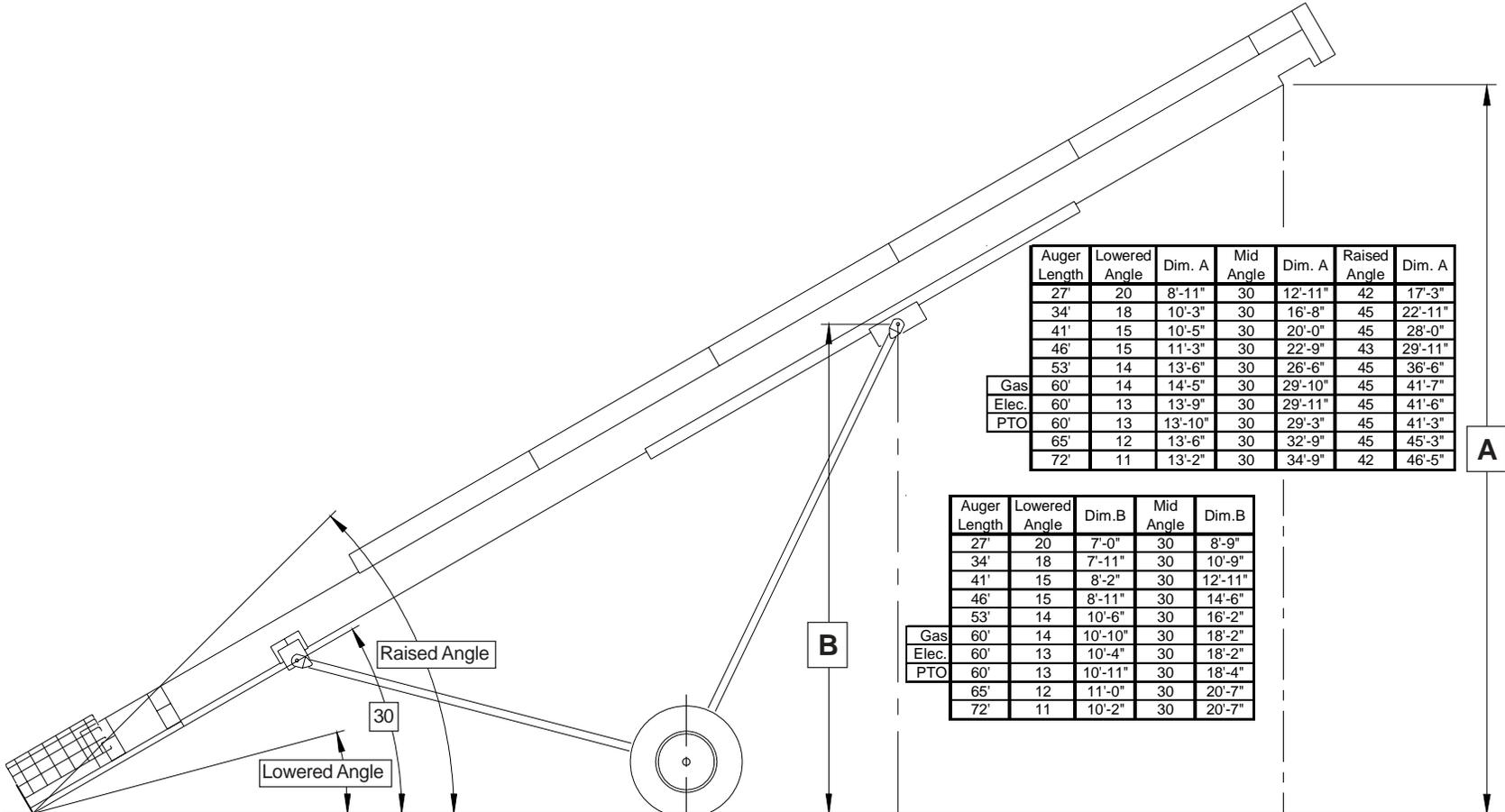
Note: While Operating, Keep PTO Shaft As Straight As Possible. Prolonged Operation With The PTO Shaft At An Angle In Excess Of 15 Degrees Will Reduce U-Joint Life.
 Do Not Extend PTO Shaft Beyond 108" End To End.

***Capacity (Bu. Per Hr. - Dry Grain)**

	"600"	"800"
@ 45 Degrees Elevation =	1,000 BPH	2,000 BPH
@ 30 Degrees Elevation =	1,250 BPH	2,200 BPH
@ 15 Degrees Elevation =	1,500 BPH	2,500 BPH
Horizontal =	1,750 BPH	3,000 BPH

*Variable Depending On Type Of Material And Degree Of Elevation.

Lower Flighting Bearing: 1" Bronze Bushing ("600")
 1.5/16" Bronze Bushing ("800")
 Upper Drive Chain: No.60 Roller Chain
 Auger Speeds: PTO - Electric 655 RPM ("600")
 445 RPM ("800")
 Wheel Tread: 27' ("600" & "800") = 77"
 34' & 41' ("600" & "800") = 96"
 46', 53' & 60' ("600" & "800") = 121"
 65' & 72' ("800") = 121"
 Maximum Delivery Height: 27' = 17'
 (@ 45 Deg. Elevation) 34' = 22'
 41' = 28'
 46' = 29'
 53' = 36'
 60' = 41'
 65' = 45'
 72' = 46'



Auger Length	Lowered Angle	Dim. A	Mid Angle	Dim. A	Raised Angle	Dim. A
27'	20	8'-11"	30	12'-11"	42	17'-3"
34'	18	10'-3"	30	16'-8"	45	22'-11"
41'	15	10'-5"	30	20'-0"	45	28'-0"
46'	15	11'-3"	30	22'-9"	43	29'-11"
53'	14	13'-6"	30	26'-6"	45	36'-6"
Gas 60'	14	14'-5"	30	29'-10"	45	41'-7"
Elec. 60'	13	13'-9"	30	29'-11"	45	41'-6"
PTO 60'	13	13'-10"	30	29'-3"	45	41'-3"
65'	12	13'-6"	30	32'-9"	45	45'-3"
72'	11	13'-2"	30	34'-9"	42	46'-5"

Auger Length	Lowered Angle	Dim.B	Mid Angle	Dim.B
27'	20	7'-0"	30	8'-9"
34'	18	7'-11"	30	10'-9"
41'	15	8'-2"	30	12'-11"
46'	15	8'-11"	30	14'-6"
53'	14	10'-6"	30	16'-2"
Gas 60'	14	10'-10"	30	18'-2"
Elec. 60'	13	10'-4"	30	18'-2"
PTO 60'	13	10'-11"	30	18'-4"
65'	12	11'-0"	30	20'-7"
72'	11	10'-2"	30	20'-7"

Auger Length	Lowered Angle	Dimension			Mid Angle	Dimension			Raised Angle	Dim. E
		C	D	E		C	D	E		
27'	20	5'-6"	4'-1"	9'-7"	30	1'-11"	6'-3"	8'-2"	42	6'-11"
34'	18	7'-4"	5'-10"	13'-2"	30	2'-5"	9'-2"	11'-7"	45	8'-9"
41'	15	10'-1"	7'-3"	17'-4"	30	3'-4"	11'-3"	14'-7"	45	10'-11"
46'	15	11'-9"	6'-5"	18'-2"	30	2'-6"	13'-0"	15'-6"	43	13'-1"
53'	14	12'-3"	9'-7"	21'-10"	30	3'-5"	14'-10"	18'-3"	45	15'-8"
Gas 60'	14	14'-11"	12'-4"	27'-3"	30	4'-9"	18'-10"	23'-7"	45	18'-8"
Elec. 60'	13	15'-4"	12'-4"	27'-8"	30	5'-2"	19'-0"	24'-2"	45	19'-2"
PTO 60'	13	15'-0"	10'-3"	25'-3"	30	4'-8"	19'-6"	24'-2"	45	18'-4"
65'	12	17'-3"	8'-11"	26'-2"	30	3'-8"	19'-5"	23'-1"	45	18'-9"
72'	11	17'-10"	14'-1"	31'-11"	30	3'-1"	23'-6"	26'-7"	42	22'-7"

Reach and Discharge Height Diagram
Dimensions are with the hitch removed from the auger.

Machine Inspection

After Delivery Of Your New Auger And/or Completion Of Assembly And Before Each Use, Inspection Of The Machine Is Mandatory. This Inspection Should Include But Not Be Limited To:

1. Check to see that all guards listed in the assembly instructions are in place and secured and functional.
2. Are all fasteners tight ?
3. Are all belts and chains properly adjusted?
4. Check oil levels in gearbox and drive box.

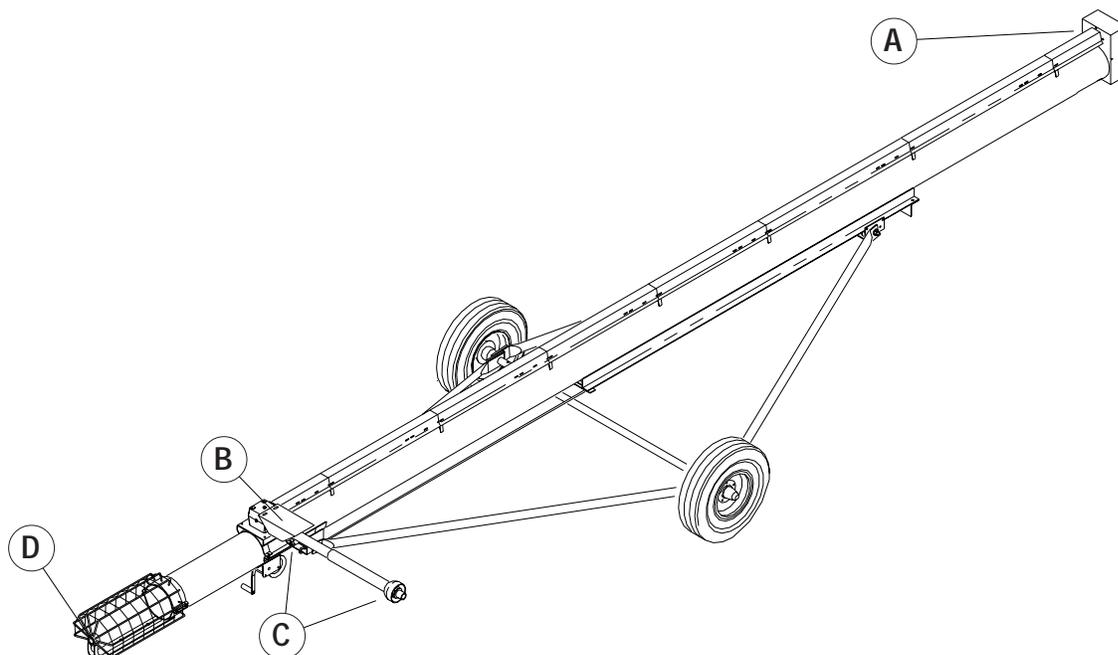
Pre-Operational And Maintenance Check List

1. Check gearbox oil level.
2. Check flighting for correct rotation.
3. Check to see that all guards are in place.



! Disengage All Power Before Lubricating !

- | | |
|--|--|
| 1. Grease upper auger bearings (A) every 6 months. | 5. Brush oil on drive chain occasionally. |
| 2. Grease lower auger bearings (D) every 4 months. | 6. Keep gear case filled to shaft level with No.90 transmission oil. |
| 3. Grease PTO bearings (C) every 6 months. | 7. Keep PTO shaft and tube well greased so they move freely. |
| 4. Grease input shaft bearings on PTO gearbox (B) every 6 months | |



Auger Break-In And Service

Auger break-in is recommended after proper assembly of your new My-D-Han-D Auger. For best results the auger should be operated at one half-capacity for the first 500 to 600 bushels using dry grain. This will allow the inside of the tube to polish. Re-adjust the chain tension after the first 500-600 bushels of use.

Do Not Run Empty Prior To Break-in!

Gearbox Information

Should it ever become necessary to service a gearbox, we suggest that it first be removed from the machine. Dismantle the box and clean all parts. Replace worn or damaged parts. Refer to the Repair Parts drawing for parts and reassembly. Gears should be meshed to have a .005" to .010" backlash.

ASSEMBLY INSTRUCTIONS

We Recommend Assembling All Of The Auger Tubes And Flighting Prior To Mounting It On The Undercarriage. Do This On A Flat Level Surface For Ease Of Assembly. Use Wood Blocks To Support The Tubes For Best Alignment. Start Assembly At The Lower End. Proceed To Assemble Your New My-D-Han-D Auger After You Have Familiarized Yourself With The Parts Shown On The Parts Pages That Follow.

Assemble The Auger Tubes And Flighting Using The Following Steps. This Procedure Is Not Applicable To The 27' & 34' Augers Which Have One Piece Tubes.

Step A. Refer To The Auger Tube Layout Chart And Align The Auger Tubes In The Order They Are To Be Assembled.

Step B. Starting At The Lower Tube. Pull The Flighting "A" Out Of The Lower Tube 6" To 8". Do The Same For The Top Tube Flighting "B". The Two Sections Of Flighting Are Bolted Together Using (2) 3/8" X 2" Bolts And Lock Nuts For The "800" Auger, And (2) 5/6" X 1-1/2" Bolts And Lock Nuts For The "600" Auger.

Note: The Lower Section Of Flight Wraps Around Behind The Upper Flighting (See Fig. 11-A). For Augers That Use Three Sections, The Bottom Two Sections Are Assembled First And Then Those Two Flighting Sections Are Pulled Out To Join The Top Auger Section. After The Flighting Sections Are Joined, Slide The Tubes Together, Making Sure The Slot Located At The Bottom Of The Flange Rings Are Aligned. Bolt The Flanges Together With 3/8" X 1" Bolts And Locknuts On The Flange Connection And (2) 1/2" X 4-1/2" Bolts And Lock Nuts For The Track Joint "C". The "800" Auger Requires (8) Bolts Per Flange Joint, And The "600" Auger Requires (6) Bolts Per Flange Joint.

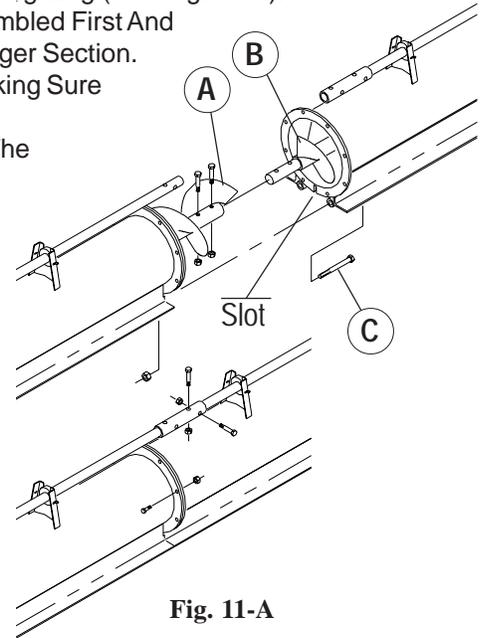


Fig. 11-A

Auger Tube Layout Chart	
27' Auger	27' Tube (One Piece)
34' Auger	34' Tube (One Piece)
41' Auger	14' Lower Tube
	25' Upper Tube
46' Auger	19' Lower Tube
	25' Upper Tube
53' Auger	19' Lower Tube
	32' Upper Tube
60' Auger	14' Lower Tube
	19' Mid Tube
	25' Upper Tube
65' Auger ("800" Only)	19' Lower Tube
	19' Mid Tube
	32' Upper Tube
72' Auger ("800" Only)	19' Lower Tube
	19' Mid Tube
	32' Upper Tube

Assembling The Driveline

The Driveline On The 27' & 34' Augers Are Already Assembled. The Only Augers Requiring Driveline Assembly Will Be The Augers That Use A 19' Mid Tube. Slide The Driveline Of The 19' Mid Section Up Until The Holes Align With Those In The Driveline Connector Sleeve On The Top Driveline. Connect The Driveline To The Connector Sleeve With (2) 3/8" X 1-3/4" Bolts And Lock Nuts.

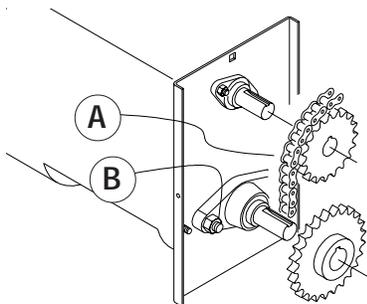


! IMPORTANT !

When Attaching The Cable To The Track Slide Allow At Least 8" Of Cable To Stick Out Past The Last Cable Clamp

To Keep Cable From Pulling Out. Check The Parts Diagram For Proper Relation Of The Cable To The Clamp.

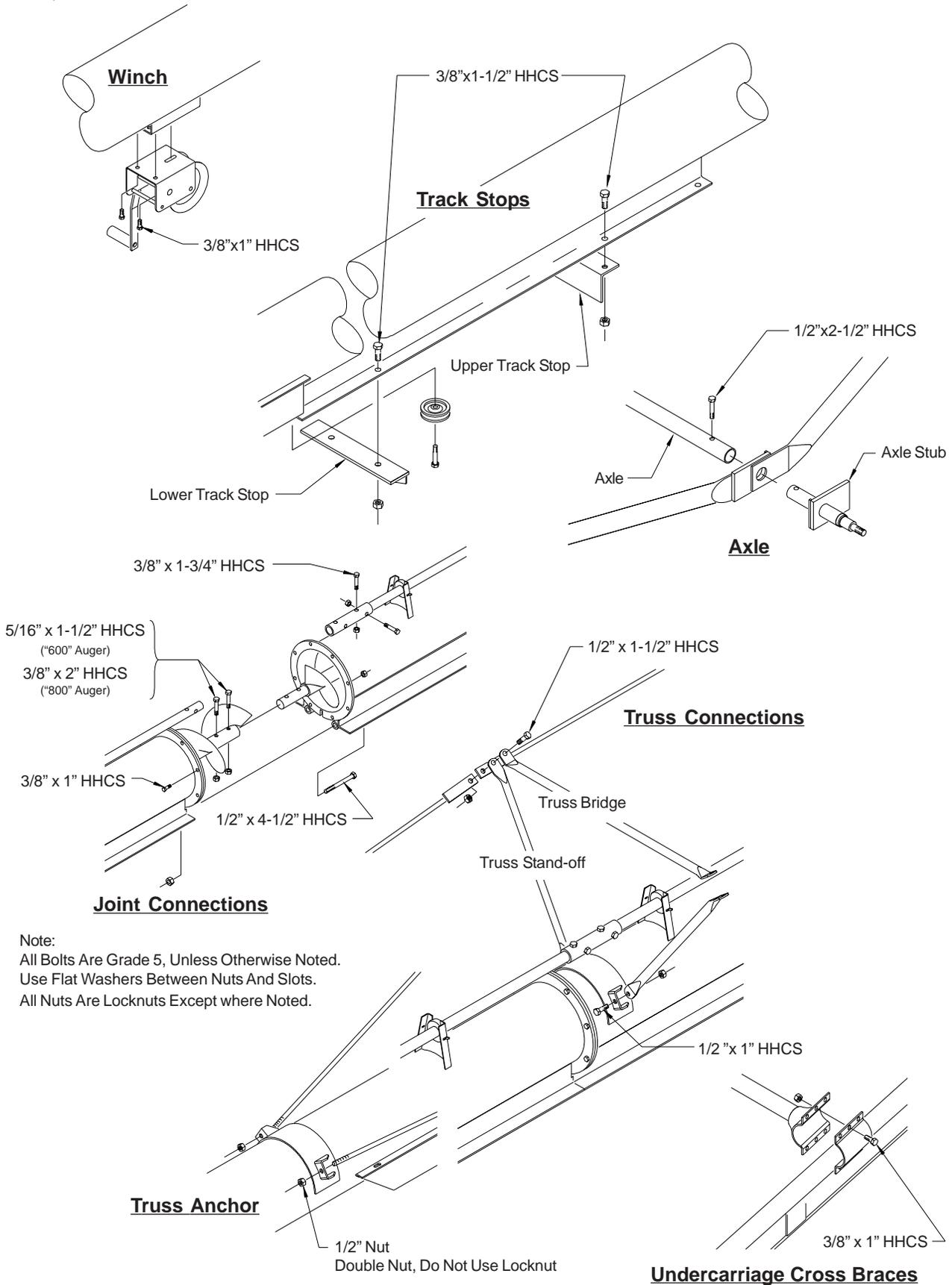
Before Operating, Check Winch And Make Sure There Is A Minimum Of Three (3) Wraps Of Cable Around The Winch Drum.



Drive Chain And Belt

Keep The Drive Chain "A" Adjusted To The Point Where It Will Not Whip Or Jump Teeth On The Sprockets. Loosen Bolts "B" (Both Sides) To Adjust The Chain. Keep The Chain Perfectly Aligned By Moving The Sprockets In Or Out As Needed. If Machine Is Equipped With Motor, Keep Belts Adjusted To The Point Where It Drives And Does Not Slip On The Sheaves.

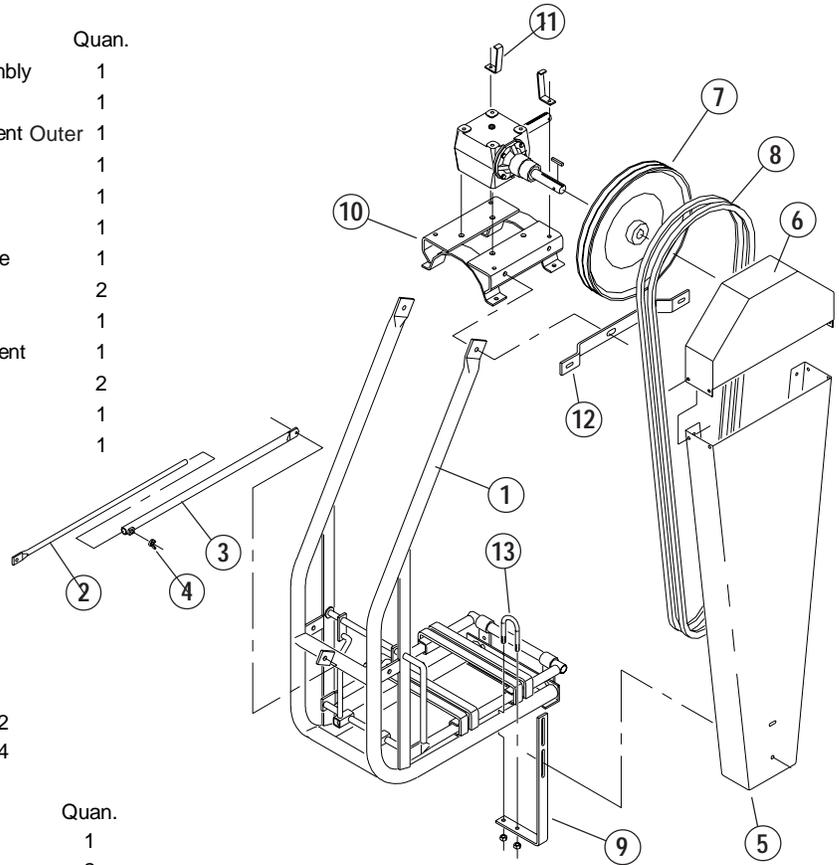
Bolt Sizes Typical To All Augers



"600" Gas Power Option - Part No.711655

"800" Gas Power Option - Part No.711689

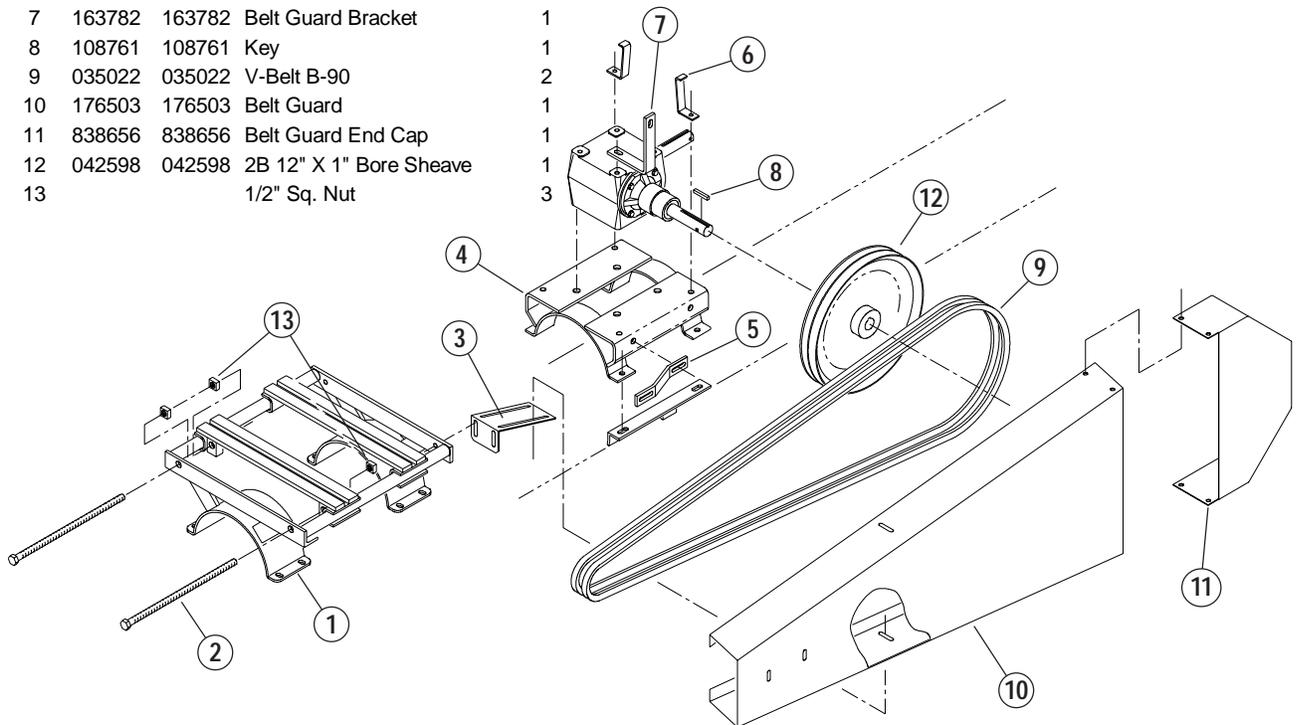
Item	Auger Model		Description	Quan.
	"600"	"800"		
1	720425	720425	Gas Eng. Mount Assembly	1
2	143776	143776	Stabilizer Rod Inner	1
3	822403	822403	Stabilizer Tube Weldment Outer	1
4	811083	811083	Wing Bolt	1
5	158485	158485	Belt Guard Body	1
6	838664	838664	Belt Guard End Cap	1
7	042887	042887	15"-2b x 1" Bore Sheave	1
8	053626	053626	B-108 V-Belt	2
9	150722	150722	Belt Guard Bracket	1
10	821819	821793	Gearbox Mount Weldment	1
11	176479	176479	Driveline Cover Bracket	2
12	163790	163790	Belt Guard Bracket	1
13			3/8" x 2" "U" Bolt	1

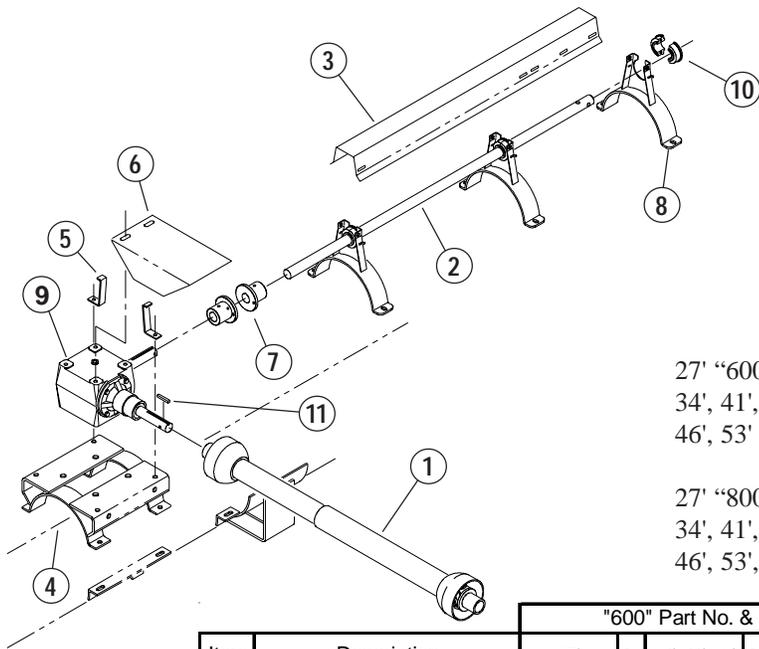


"600" Electric Power Option - Part No 711572

"800" Electric Power Option - Part No.711614

Item	Auger Model		Description	Quan.
	"600"	"800"		
1	812370	822452	Electric Motor Mount	1
2	831040	831040	Take-Up Bolt	2
3	167049	167049	Belt Guard Bracket	1
4	821819	821793	Gearbox Mount	1
5	140459	140459	Belt Guard Bracket	1
6	176479	176479	Driveline Cover Bracket	2
7	163782	163782	Belt Guard Bracket	1
8	108761	108761	Key	1
9	035022	035022	V-Belt B-90	2
10	176503	176503	Belt Guard	1
11	838656	838656	Belt Guard End Cap	1
12	042598	042598	2B 12" X 1" Bore Sheave	1
13			1/2" Sq. Nut	3

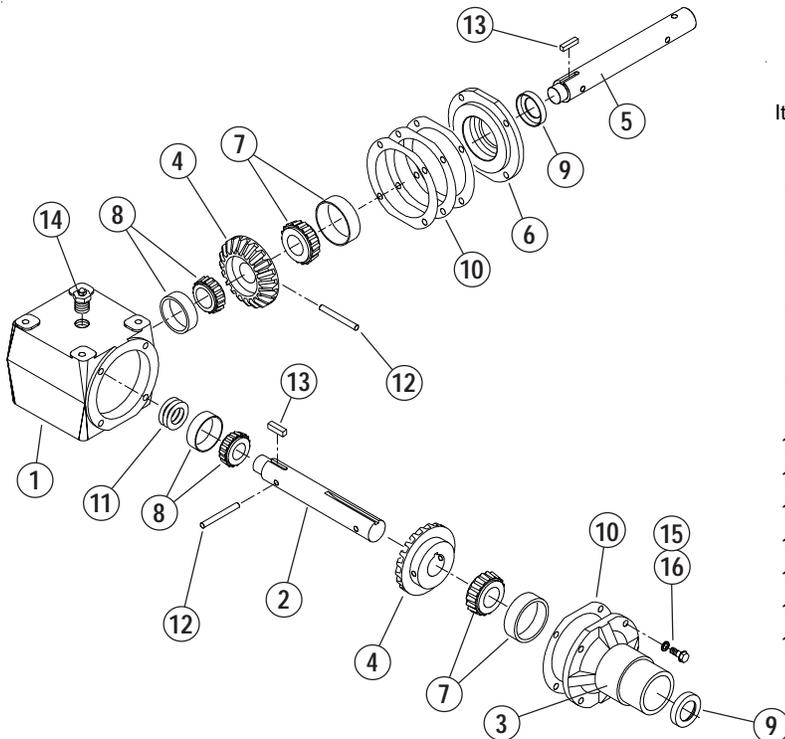




27' "600" PTO Option Part No.711846
 34', 41', 60' "600" PTO Option Part No 711838
 46', 53' "600" PTO Option Part No 711739

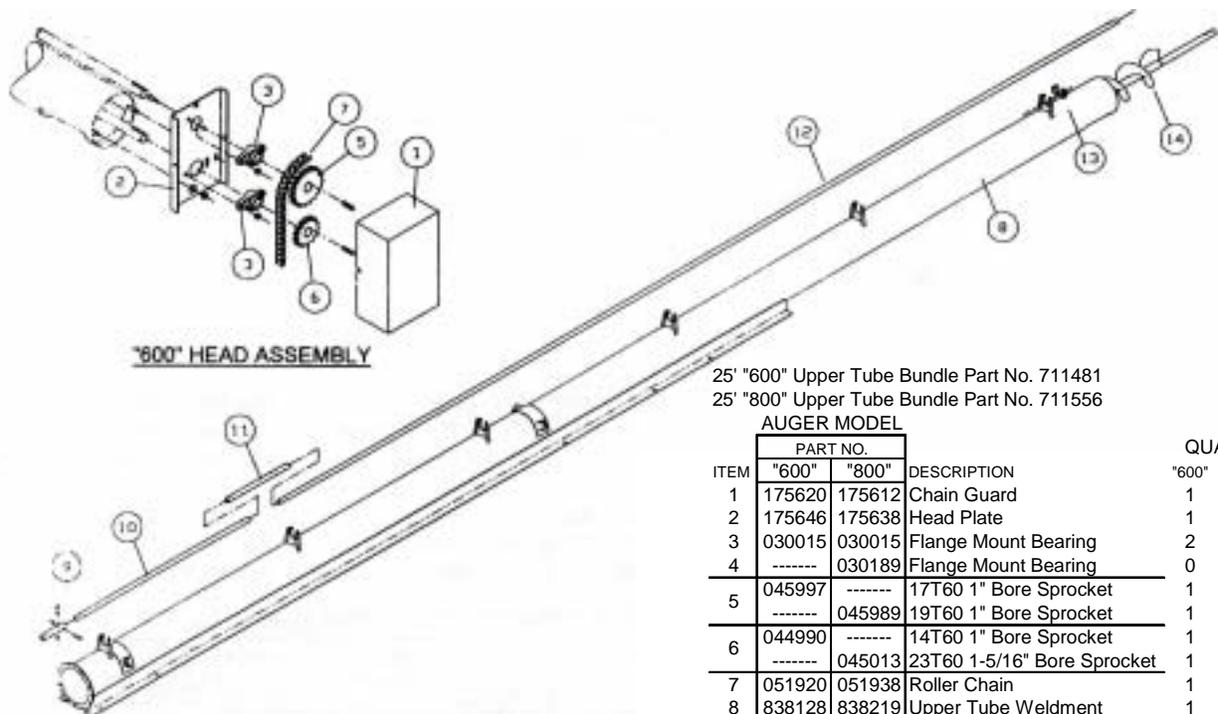
27' "800" PTO Option Part No 711812
 34', 41', 60' "800" PTO Option Part No 711788
 46', 53', 65', 72' "800" PTO Option Part No 711762

Item	Description	"600" Part No. & Quan.						"800" Part No. & Quan.					
		27'	Qty.	34', 41', 60'	Qty.	46', 53'	Qty.	27'	Qty.	34', 41', 60'	Qty.	46', 53', 65', 72'	Qty.
1	PTO Shaft Bundle	680264	1	680264	1	680264	1	680264	1	680264	1	680264	1
2	Driveline Bundle	711705	1	711713	1	711721	1	711705	1	711713	1	711721	1
3	Driveline Cover	176404	1	176404	1	176404	1	176404	1	176404	1	176404	1
	Driveline Cover	176461	1	NR		176388	1	176461	1	NR		176388	1
4	Gearbox Mount	821819	1	821819	1	821819	1	821793	1	821793	1	821793	1
5	Driveline Cover Mount	176479	2	176479	2	176479	2	176479	2	176479	2	176479	2
6	PTO Shield	730515	1	730515	1	730515	1	730515	1	730515	1	730515	1
7	Shear Coupler Assembly	730473	1	730473	1	730473	1	730473	1	730473	1	730473	1
8	Band On Bearing Brkt.	838672	2	838672	2	838672	3	838680	2	838680	2	838680	3
9	Gearbox Assembly	063503	1	063503	1	063503	1	063503	1	063503	1	063503	1
10	Driveline Bearing	030072	2	030072	2	030072	3	030072	2	030072	2	030072	3
11	Keystock	104901	2	104901	2	104901	2	104901	2	104901	2	104901	2



Gear Box Assembly - Part No. 063503

Item	Part No.	Description	Qty.
1.	061440	Gearbox Housing	1
2.	061432	Gearbox Input Shaft	1
3.	062430	Bearing Cap (Input Shaft)	1
4.	061655	Gear	2
5.	063917	Output Shaft	1
6.	060434	Bearing Cap (Output Shaft)	1
7.	060822	Bearing Assembly	2
8.	060830	Bearing Assembly	2
9.	060459	Shaft Seal	2
10.	005942	Bearing Cap Gasket Set	2
11.	005934	Bearing Shim Set	1
12.	060509	Roll Pin	2
13.	060665	Square Key	2
14.	061275	Fill Plug	2
15.	010108	5/16" x 1" HHCS, Grade 5	8
16.	020206	5/16" Lock Washer	8



"600" HEAD ASSEMBLY

25' "600" Upper Tube Bundle Part No. 711481
 25' "800" Upper Tube Bundle Part No. 711556

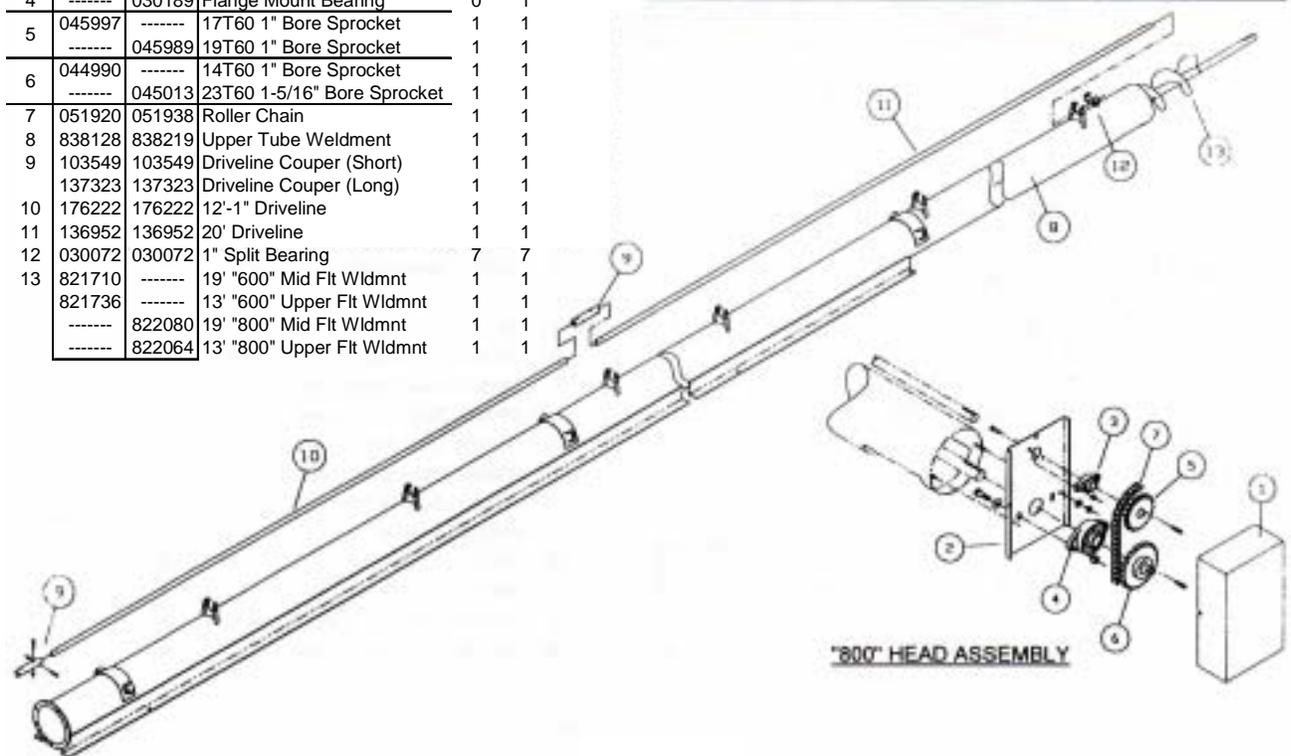
AUGER MODEL

ITEM	PART NO.		DESCRIPTION	QUAN.	
	"600"	"800"		"600"	"800"
1	175620	175612	Chain Guard	1	1
2	175646	175638	Head Plate	1	1
3	030015	030015	Flange Mount Bearing	2	1
4	-----	030189	Flange Mount Bearing	0	1
5	045997	-----	17T60 1" Bore Sprocket	1	1
	-----	045989	19T60 1" Bore Sprocket	1	1
6	044990	-----	14T60 1" Bore Sprocket	1	1
	-----	045013	23T60 1-5/16" Bore Sprocket	1	1
	-----	-----	-----	-----	-----
7	051920	051938	Roller Chain	1	1
8	838128	838219	Upper Tube Weldment	1	1
9	103549	103549	Driveline Couper (Short)	1	1
	137323	137323	Driveline Couper (Long)	1	1
10	176222	176222	12'-1" Driveline	1	1
11	136952	136952	20' Driveline	1	1
12	030072	030072	1" Split Bearing	6	6
13	821710	-----	19' "600" Mid Fit Wldmnt	1	1
	821728	-----	6' "600" Upper Fit Wldmnt	1	1
	-----	822080	19' "800" Mid Fit Wldmnt	1	1
	-----	822072	6' "800" Upper Fit Wldmnt	1	1

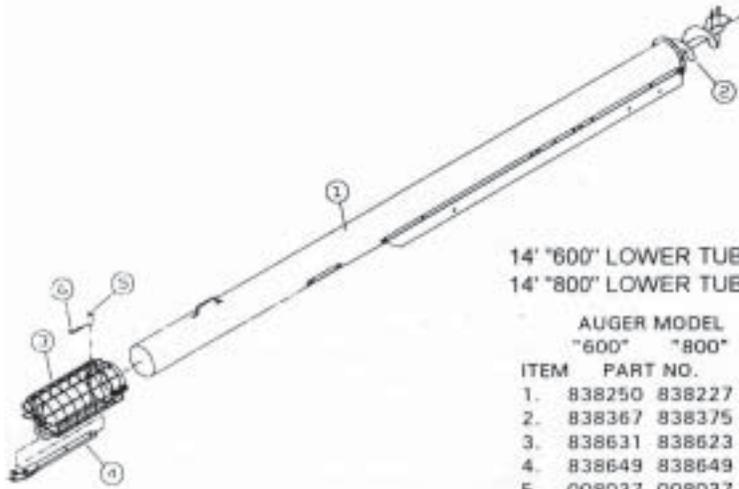
32' "600" Upper Tube Bundle Part No. 711499
 32' "800" Upper Tube Bundle Part No. 711564

AUGER MODEL

ITEM	PART NO.		DESCRIPTION	QUAN.	
	"600"	"800"		"600"	"800"
1	175620	175612	Chain Guard	1	1
2	175646	175638	Head Plate	1	1
3	030015	030015	Flange Mount Bearing	2	1
4	-----	030189	Flange Mount Bearing	0	1
5	045997	-----	17T60 1" Bore Sprocket	1	1
	-----	045989	19T60 1" Bore Sprocket	1	1
6	044990	-----	14T60 1" Bore Sprocket	1	1
	-----	045013	23T60 1-5/16" Bore Sprocket	1	1
7	051920	051938	Roller Chain	1	1
8	838128	838219	Upper Tube Weldment	1	1
9	103549	103549	Driveline Couper (Short)	1	1
	137323	137323	Driveline Couper (Long)	1	1
10	176222	176222	12'-1" Driveline	1	1
11	136952	136952	20' Driveline	1	1
12	030072	030072	1" Split Bearing	7	7
13	821710	-----	19' "600" Mid Fit Wldmnt	1	1
	821736	-----	13' "600" Upper Fit Wldmnt	1	1
	-----	822080	19' "800" Mid Fit Wldmnt	1	1
	-----	822064	13' "800" Upper Fit Wldmnt	1	1



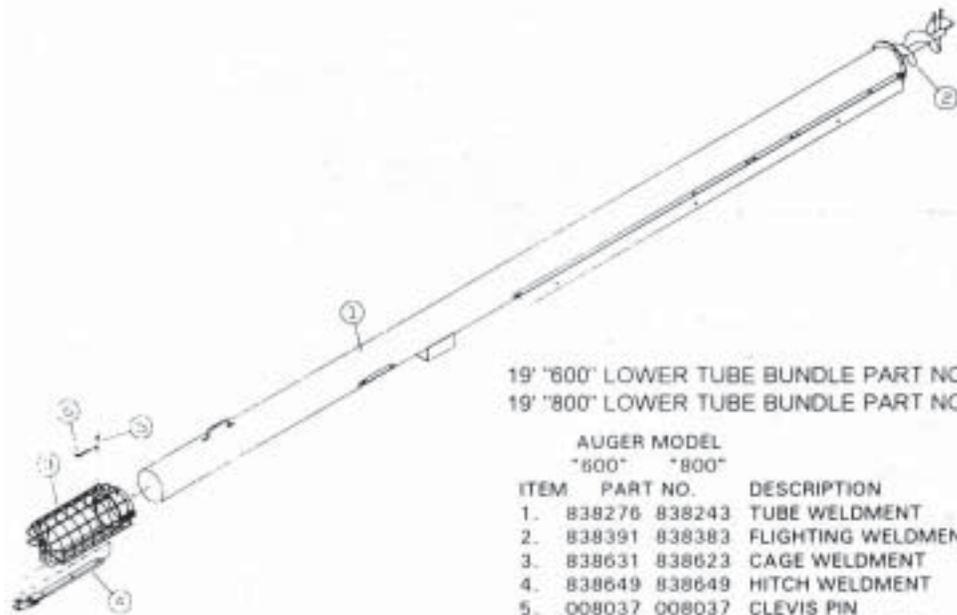
"800" HEAD ASSEMBLY



14' "600" LOWER TUBE BUNDLE PART NO. 711457
 14' "800" LOWER TUBE BUNDLE PART NO. 711523

AUGER MODEL
 "600" "800"

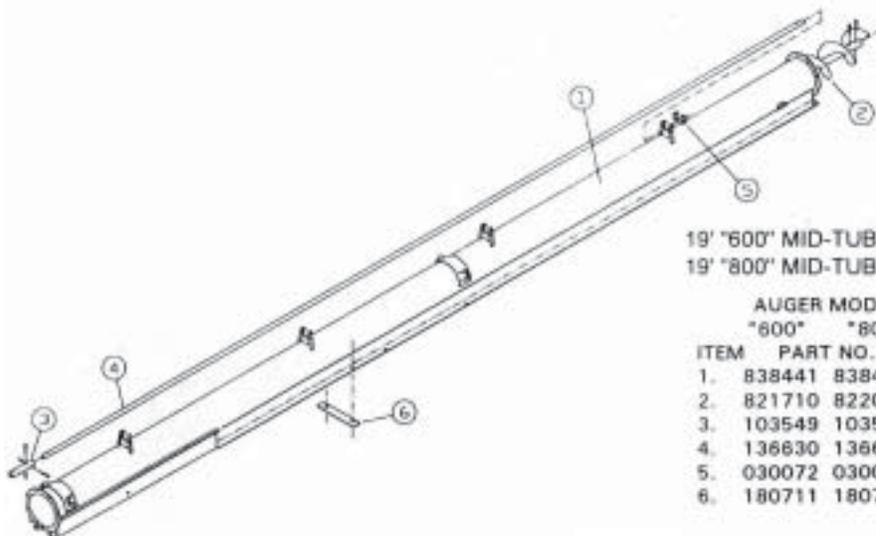
ITEM	PART NO.	DESCRIPTION	QUAN
1.	838250 838227	TUBE WELDMENT	1
2.	838367 838375	FLIGHTING WELDMENT	1
3.	838631 838623	CAGE WELDMENT	1
4.	838649 838649	HITCH WELDMENT	1
5.	008037 008037	CLEVIS PIN	1
6.	020867 020867	HAIR COTTER PIN	1



19' "600" LOWER TUBE BUNDLE PART NO. 711465
 19' "800" LOWER TUBE BUNDLE PART NO. 711531

AUGER MODEL
 "600" "800"

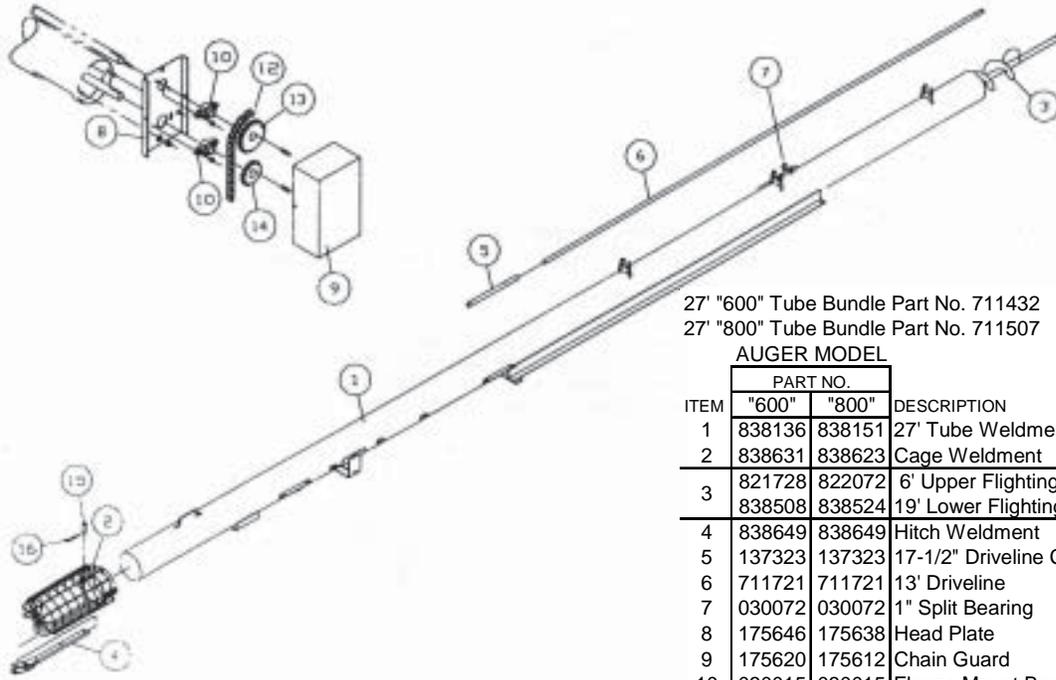
ITEM	PART NO.	DESCRIPTION	QUAN
1.	838276 838243	TUBE WELDMENT	1
2.	838391 838383	FLIGHTING WELDMENT	1
3.	838631 838623	CAGE WELDMENT	1
4.	838649 838649	HITCH WELDMENT	1
5.	008037 008037	CLEVIS PIN	1
6.	020867 020867	HAIR COTTER PIN	1



19' "600" MID-TUBE BUNDLE PART NO. 711473
 19' "800" MID-TUBE BUNDLE PART NO. 711549

AUGER MODEL
 "600" "800"

ITEM	PART NO.	DESCRIPTION	QUAN
1.	838441 838458	TUBE WELDMENT	1
2.	821710 822080	FLIGHTING WELDMENT	1
3.	103549 103549	DRIVELINE COUPLER	1
4.	136630 136630	19' DRIVELINE	1
5.	030072 030072	SPLIT BEARING	4
6.	180711 180711	LOWER STOP	1



27' "600" Tube Bundle Part No. 711432
 27' "800" Tube Bundle Part No. 711507

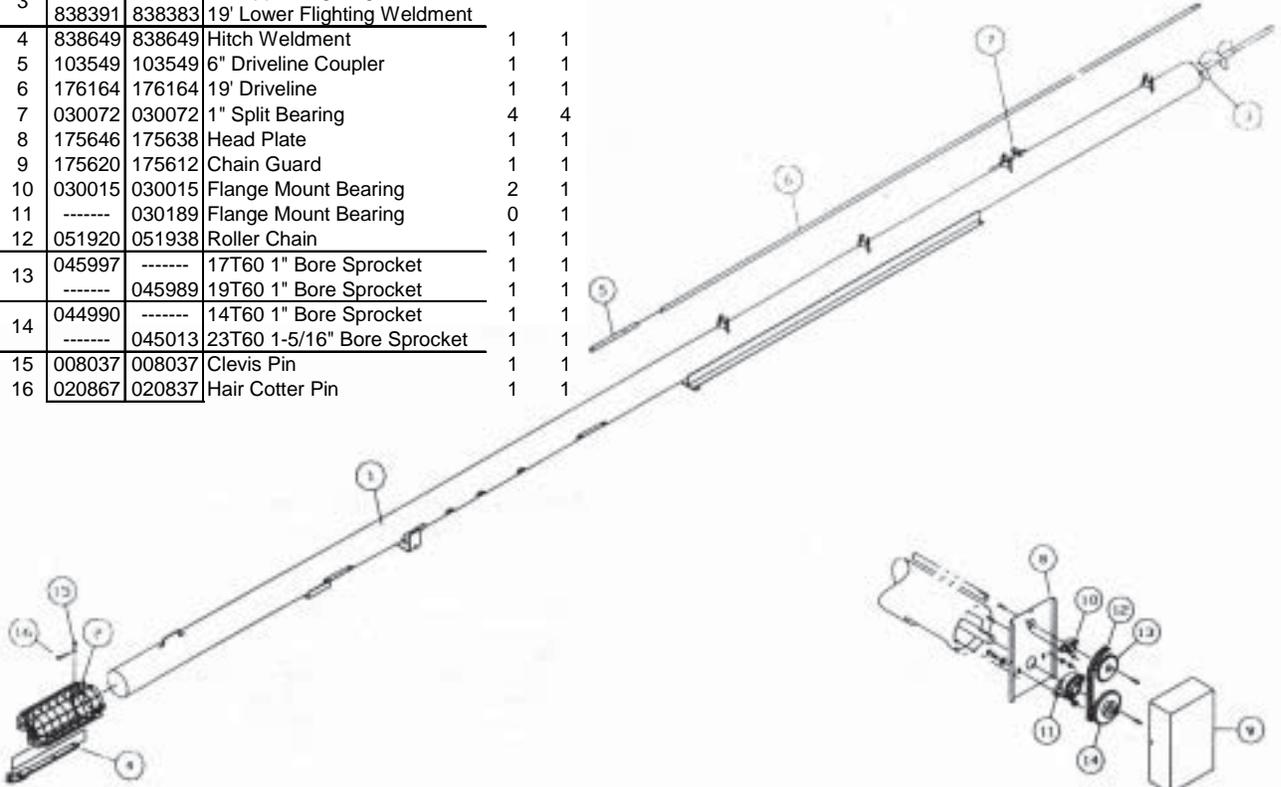
AUGER MODEL

ITEM	PART NO.		DESCRIPTION	QUAN.	
	"600"	"800"		"600"	"800"
1	838136	838151	27' Tube Weldment	1	1
2	838631	838623	Cage Weldment	1	1
3	821728	822072	6' Upper Flying Weldment	1	1
	838508	838524	19' Lower Flying Weldment	1	1
4	838649	838649	Hitch Weldment	1	1
5	137323	137323	17-1/2" Driveline Coupler	1	1
6	711721	711721	13' Driveline	1	1
7	030072	030072	1" Split Bearing	3	3
8	175646	175638	Head Plate	1	1
9	175620	175612	Chain Guard	1	1
10	030015	030015	Flange Mount Bearing	2	1
11	-----	030189	Flange Mount Bearing	0	1
12	051920	051938	Roller Chain	1	1
13	045997	-----	17t60 1" Bore Sprocket	1	1
	-----	045989	19t60 1" Bore Sprocket	1	1
14	044990	-----	14t60 1" Bore Sprocket	1	1
	-----	045013	23t60 1-5/16" Bore Sprocket	1	1
15	008037	008037	Clevis Pin	1	1
16	020867	020837	Hair Cotter Pin	1	1

34' "600" Tube Bundle Part No. 711440
 34' "800" Tube Bundle Part No. 711515

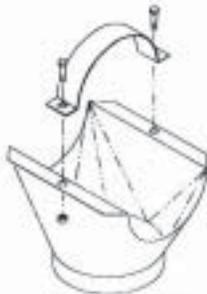
AUGER MODEL

ITEM	PART NO.		DESCRIPTION	QUAN.	
	"600"	"800"		"600"	"800"
1	838110	838284	34' Tube Weldment	1	1
2	838631	838623	Cage Weldment	1	1
3	821736	822064	13' Upper Flying Weldment	1	1
	838391	838383	19' Lower Flying Weldment	1	1
4	838649	838649	Hitch Weldment	1	1
5	103549	103549	6" Driveline Coupler	1	1
6	176164	176164	19' Driveline	1	1
7	030072	030072	1" Split Bearing	4	4
8	175646	175638	Head Plate	1	1
9	175620	175612	Chain Guard	1	1
10	030015	030015	Flange Mount Bearing	2	1
11	-----	030189	Flange Mount Bearing	0	1
12	051920	051938	Roller Chain	1	1
13	045997	-----	17T60 1" Bore Sprocket	1	1
	-----	045989	19T60 1" Bore Sprocket	1	1
14	044990	-----	14T60 1" Bore Sprocket	1	1
	-----	045013	23T60 1-5/16" Bore Sprocket	1	1
15	008037	008037	Clevis Pin	1	1
16	020867	020837	Hair Cotter Pin	1	1



**6" DISCHARGE SPOUT NO. 711887
8" DISCHARGE SPOUT NO. 711895**

NOTE:
DOES NOT INCLUDE FLEX
SPOUT LISTED BELOW



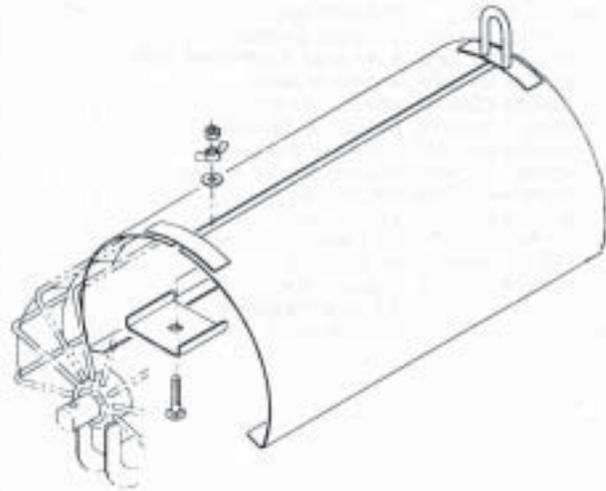
"600' Flex Spout
Length Part No.
3' 899492
5' 899518
6' 899534
per foot 031096



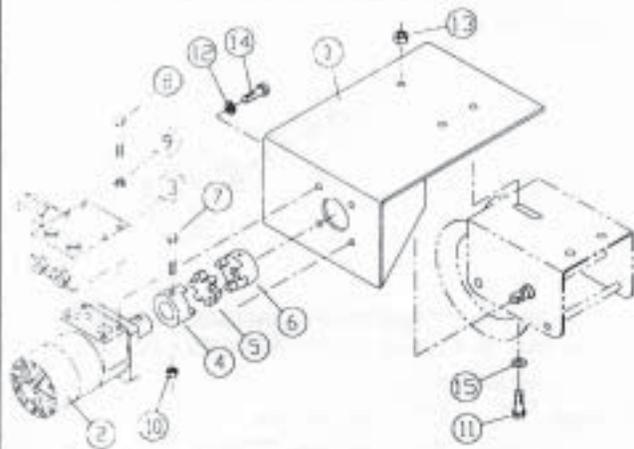
"800' Flex Spout
Length Part No.
3' 899484
5' 899500
6' 899526
per foot 031104

Flex Spout Clamp
(not shown)
"600" "800"
551788 31203

**6" CONTROL SLEEVE NO. 902718
8" CONTROL SLEEVE NO. 902700**

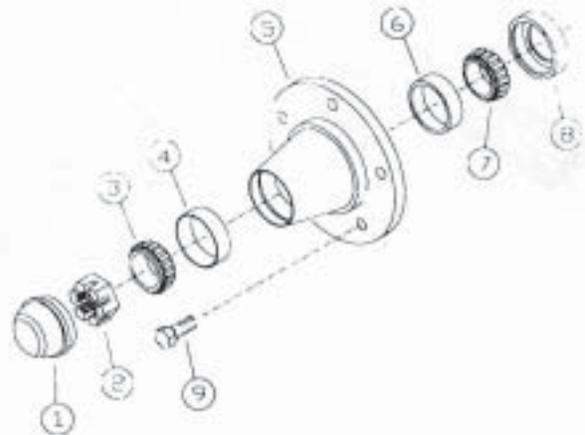


HYDRAULIC WINCH ASSEMBLY NO. 552752



ITEM	PART NO.	DESCRIPTION	QUAN
1.	552711	HYDWINCH BRACKET	1
2.	552695	HYDRAULIC MTR	1
3.	552703	HYDRAULIC MTR BYPASS	1
4.	552729	1" BORE FLEX COUPLER	1
5.	552745	RUBBER FLEX COUPLER SPIDER	1
6.	552737	1/2" BORE FLEX COUPLER	1
7.		5/16" x 2" HHCS	1
8.		5/16" x 2.1/2" HHCS	4
9.		5/16" LOCKWASHER	4
10.		5/16" LOCKNUT	1
11.		3/8" x 1.1/2" HHCS	3
12.		3/8" LOCKWASHER	4
13.		3/8" LOCKNUT	3
14.		3/8" x 3/4" HHCS	4
15.		3/8" FLATWASHER	1

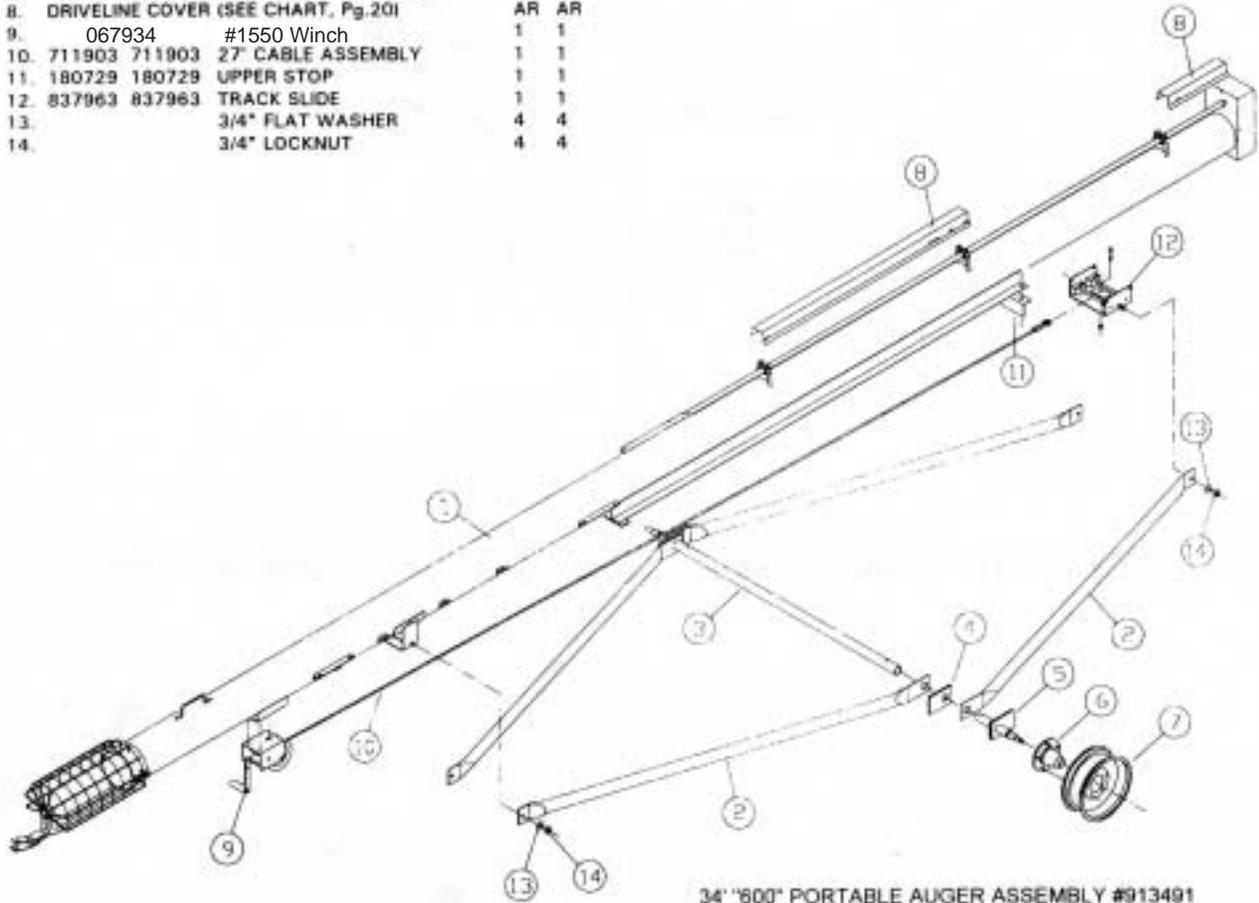
5-BOLT HUB ASSEMBLY NO. 057653



ITEM	PART NO.	DESCRIPTION	QUAN
1	057661	Hub Cap	1
2	057463	Castle Nut	1
3	057455	Outer Bearing (LM11949)	1
4	057448	Outer Race (LM11910)	1
5	057430	5-Bolt Hub	1
6	057422	Inner Race (LM67010)	1
7	057414	Inner Bearing (LM67048)	1
8	057406	Seal (CR14975)	1
9	057521	Lug Bolt	5

27" "600" PORTABLE AUGER ASSEMBLY #913483
 27" "800" PORTABLE AUGER ASSEMBLY #913400

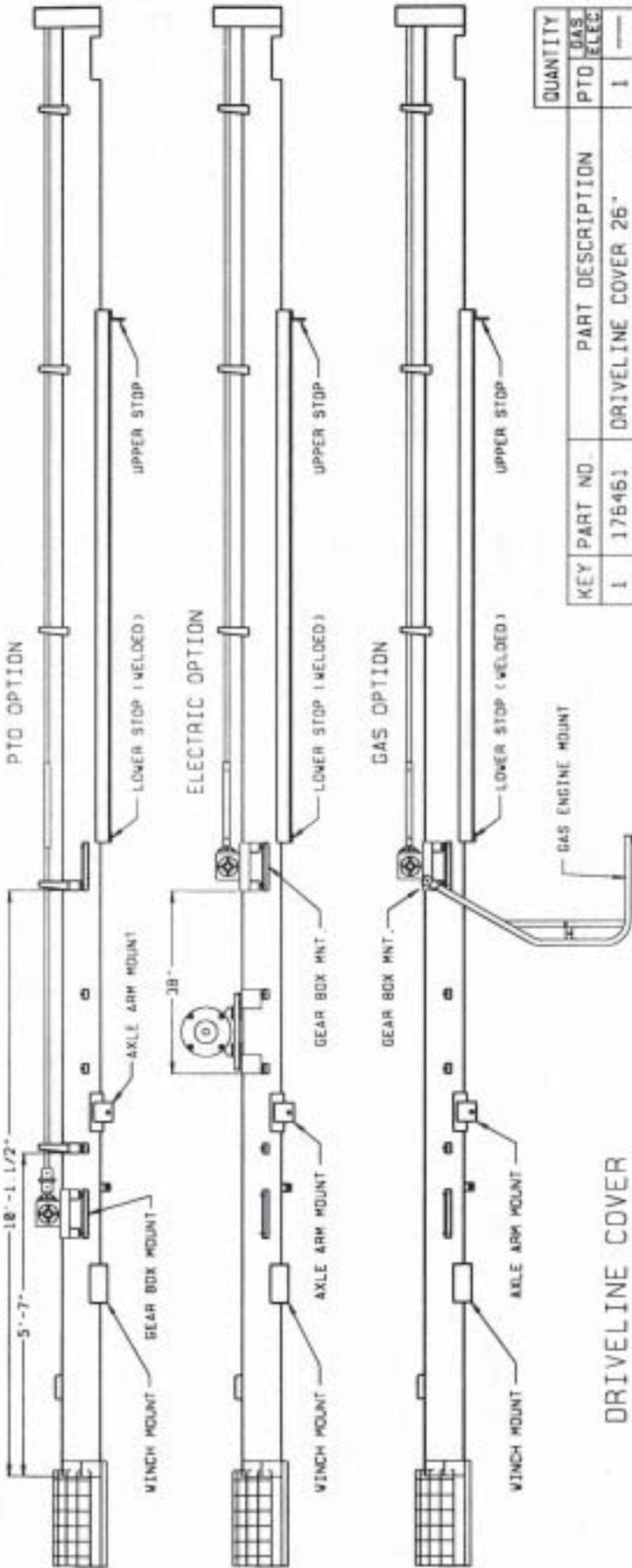
AUGER MODEL		DESCRIPTION	QUAN	
ITEM	PART NO.		"600"	"800"
1.	711432 711507	27" TUBE BUNDLE	1	1
2.	711089 711069	8'-4" AXLE & LIFT ARM BNDL	2	2
3.	661074 661074	5' AXLE BUNDLE	1	1
4.	838029 838029	SPACER PLATE	2	2
5.	838037 838037	SPINDLE WELDMENT	2	2
6.	057653 057653	5-BOLT HUB ASSEMBLY	2	2
7.	620484 620484	5" x 15" 5-BOLT WHEEL	2	2
8.		DRIVELINE COVER (SEE CHART, Pg.20)	AR	AR
9.	067934	#1550 Winch	1	1
10.	711903 711903	27" CABLE ASSEMBLY	1	1
11.	180729 180729	UPPER STOP	1	1
12.	837963 837963	TRACK SLIDE	1	1
13.		3/4" FLAT WASHER	4	4
14.		3/4" LOCKNUT	4	4



34" "600" PORTABLE AUGER ASSEMBLY #913491
 34" "800" PORTABLE AUGER ASSEMBLY #913418

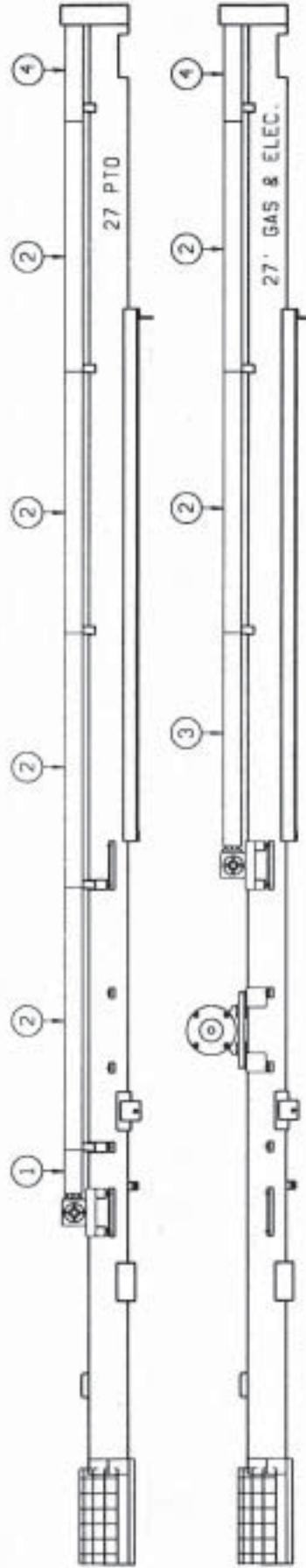
AUGER MODEL		DESCRIPTION	QUAN	
ITEM	PART NO.		"600"	"800"
1.	711440 711515	34" TUBE BUNDLE	1	1
2.	711077 711077	10'-6" AXLE & LIFT ARM BNDL	2	2
3.	711879 711	7" AXLE BUNDLE	1	1
4.	838029 838L...	... ACER PLATE	2	2
5.	838037 838037	SPINDLE WELDMENT	2	2
6.	057653 057653	5-BOLT HUB ASSEMBLY	2	2
7.	620484 620484	5" x 15" 5-BOLT WHEEL	2	2
8.		DRIVELINE COVER (SEE CHART, Pg.21)	AR	AR
9.	067934	#1550 Winch	1	1
10.	711903 711903	27" CABLE ASSEMBLY	1	1
11.	180729 180729	UPPER STOP	1	1
12.	837963 837963	TRACK SLIDE	1	1
13.		3/4" FLAT WASHER	4	4
14.		3/4" LOCKNUT	4	4

27' BAND LOCATIONS

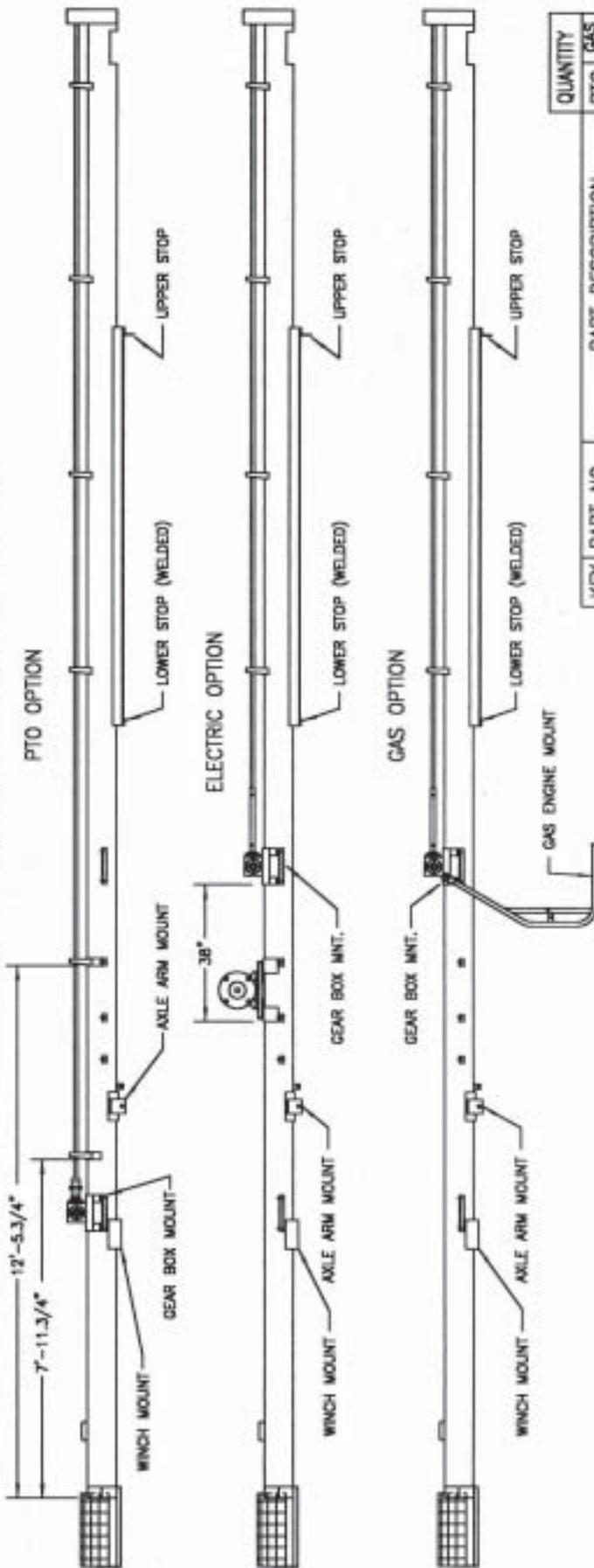


KEY PART NO	PART DESCRIPTION	QUANTITY	
		PTO	GAS/ELEC
1	DRIVELINE COVER 26"	1	—
2	DRIVELINE COVER 56"	4	2
3	DRIVELINE COVER 52"	—	1
4	DRIVELINE COVER 20"	1	1

DRIVELINE COVER REPAIR PARTS & INSTALLATION

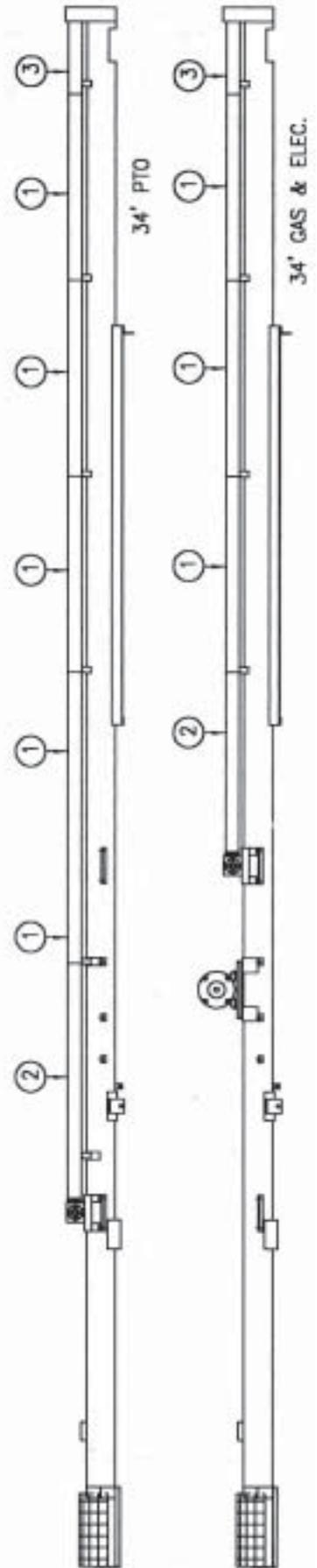


34' BAND LOCATIONS

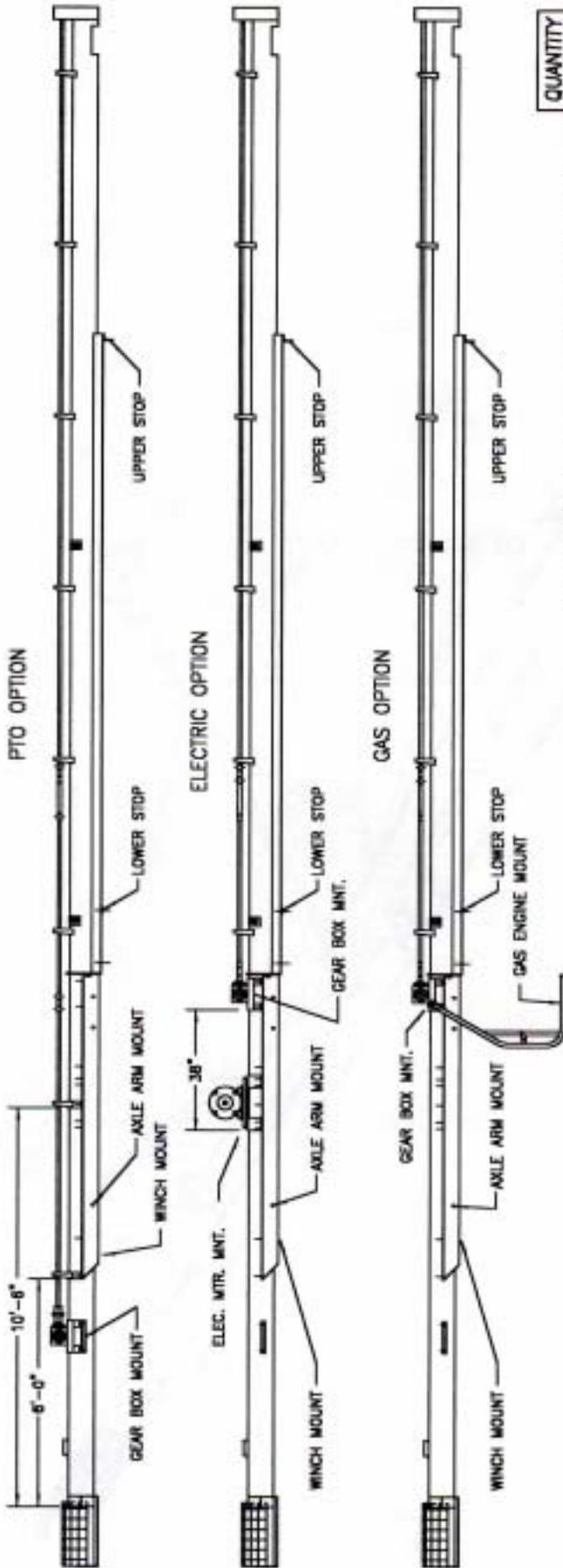


KEY	PART NO.	PART DESCRIPTION	QUANTITY	
			PTO	GAS & ELEC
1	176404	DRIVELINE COVER 56"	5	3
2	176396	DRIVELINE COVER 52"	1	1
3	176370	DRIVELINE COVER 20"	1	1

DRIVELINE COVER REPAIR PARTS & INSTALLATION

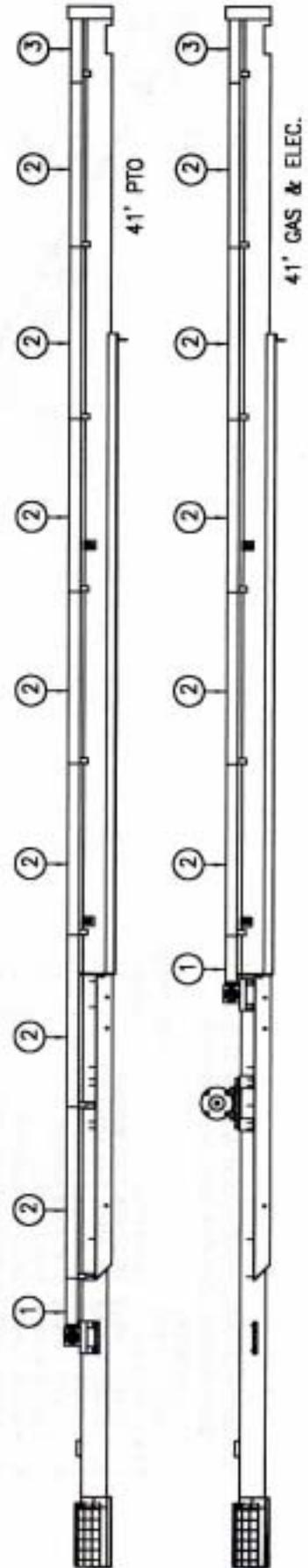


41' BAND LOCATIONS



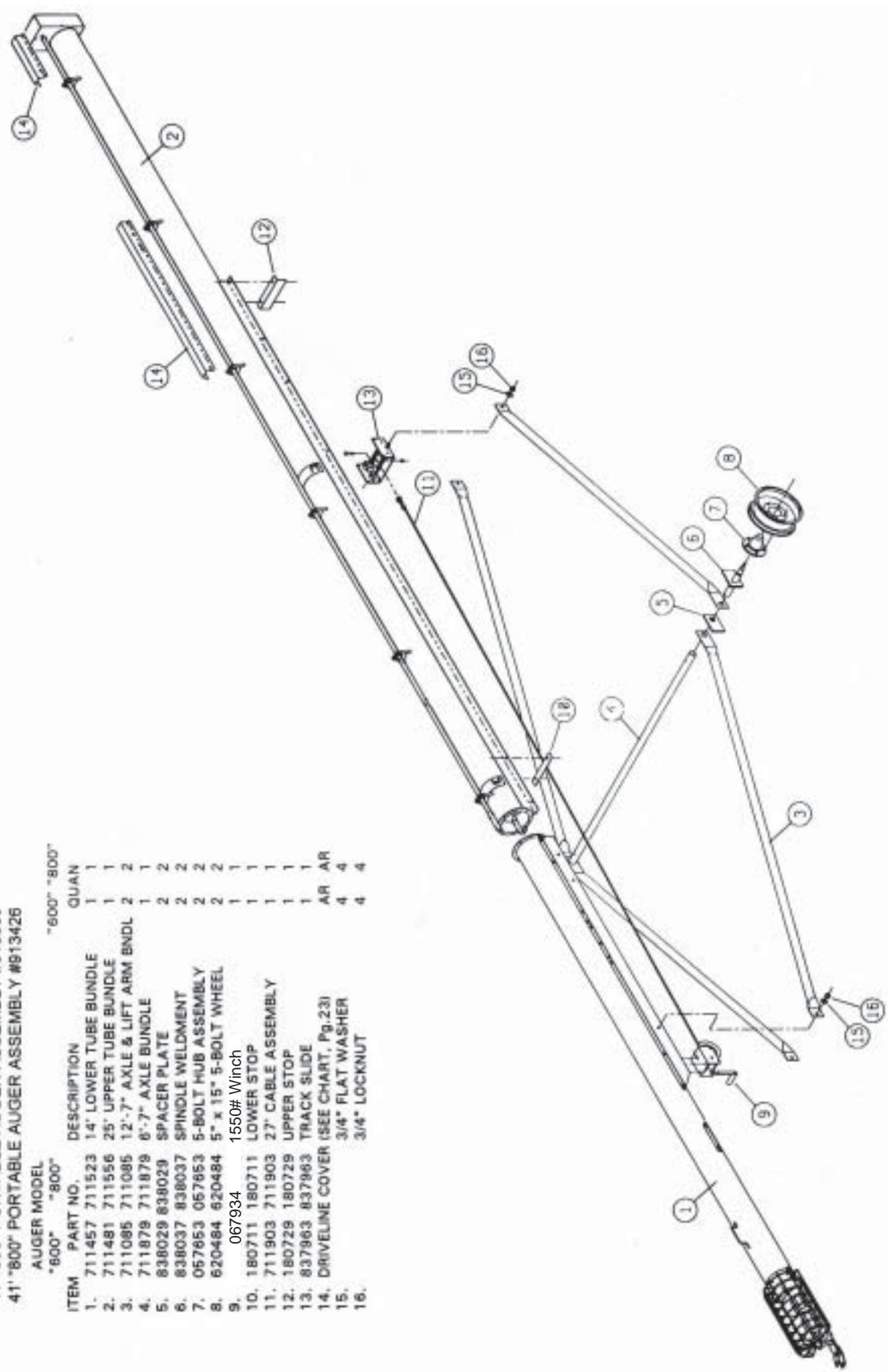
KEY	PART NO.	PART DESCRIPTION	QUANTITY	
			PTO	GAS & ELEC.
1	176461	DRIVELINE COVER 26"	1	1
2	176404	DRIVELINE COVER 56"	7	5
3	176370	DRIVELINE COVER 20"	1	1

DRIVELINE COVER REPAIR PARTS & INSTALLATION



41" "600" PORTABLE AUGER ASSEMBLY #813509
 41" "800" PORTABLE AUGER ASSEMBLY #813426

AUGER MODEL		"600" "800"	
ITEM	PART NO.	DESCRIPTION	QUAN
1.	711457	14' LOWER TUBE BUNDLE	1
2.	711481	25' UPPER TUBE BUNDLE	1
3.	711085	12'-7" AXLE & LIFT ARM BNDL	2
4.	711879	8'-7" AXLE BUNDLE	1
5.	838029	SPACER PLATE	2
6.	838037	SPINDLE WELDMENT	2
7.	057853	5-BOLT HUB ASSEMBLY	2
8.	620484	5" x 15" 5-BOLT WHEEL	2
9.	067934	1550# Winch	1
10.	180711	LOWER STOP	1
11.	711903	27' CABLE ASSEMBLY	1
12.	180729	UPPER STOP	1
13.	837963	TRACK SLIDE	1
14.		DRIVELINE COVER (SEE CHART, Pg.23)	AR
15.		3/4" FLAT WASHER	4
16.		3/4" LOCKNUT	4



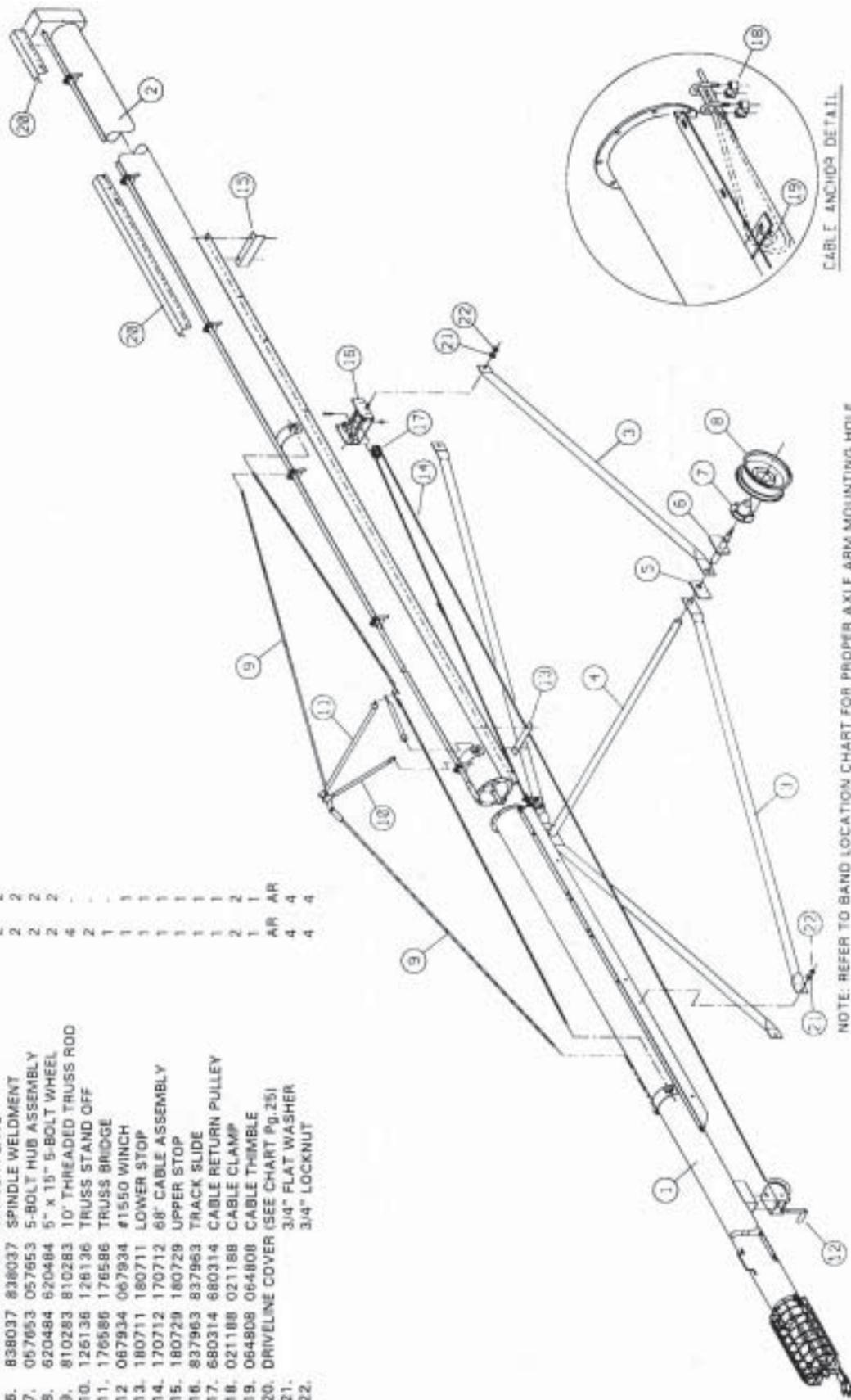
NOTE: REFER TO BAND LOCATION CHART FOR PROPER AXLE ARM MOUNTING HOLE

46" "600" PORTABLE AUGER ASSEMBLY #913517
 46" "800" PORTABLE AUGER ASSEMBLY #913434

AUGER MODEL
 "600"
 "800"

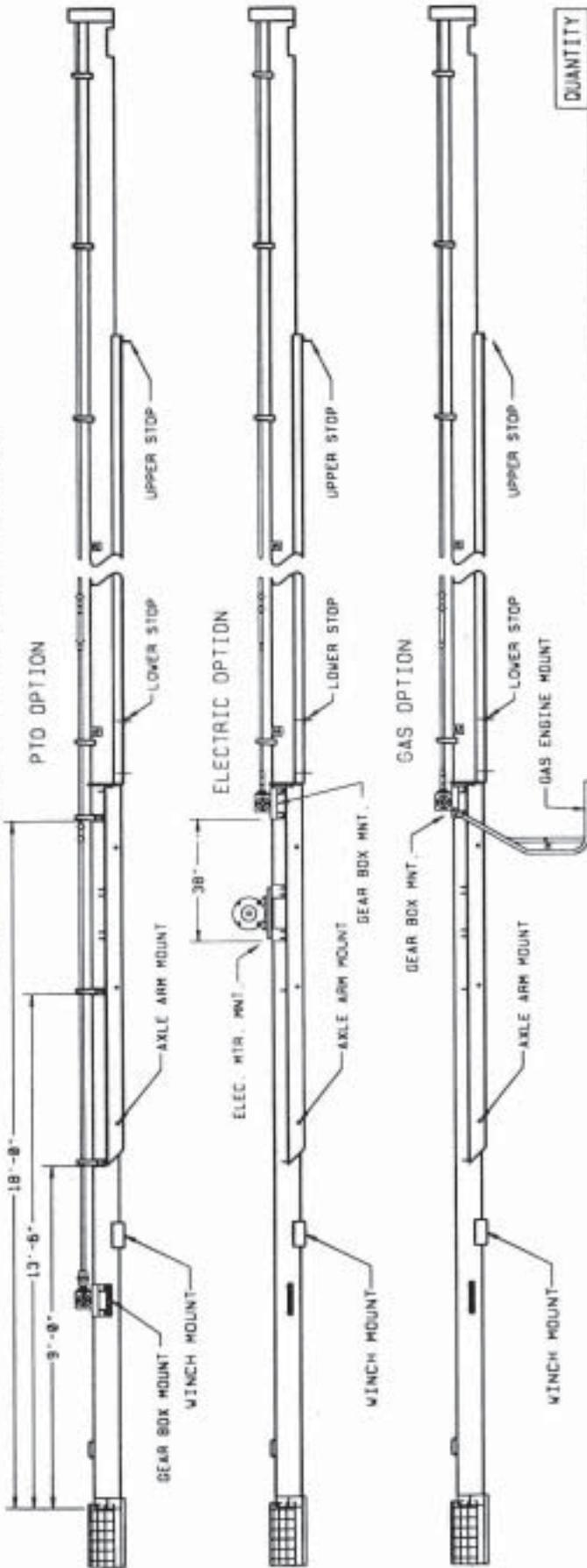
ITEM	PART NO.	DESCRIPTION	"600"	"800"	QUAN
1.	711465	711531 18" LOWER TUBE BUNDLE	1	1	1
2.	711481	711556 25" UPPER TUBE BUNDLE	1	1	1
3.	711093	711093 14'-4" AXLE & LIFT ARM BNDL	2	2	2
4.	711861	711861 8'-8" AXLE BUNDLE	1	1	1
5.	838029	838029 SPACER PLATE	2	2	2
6.	838037	838037 SPINDLE WELDMENT	2	2	2
7.	057653	057653 5-BOLT HUB ASSEMBLY	2	2	2
8.	620484	620484 5" x 15" 5-BOLT WHEEL	2	2	2
9.	810283	810283 10' THREADED TRUSS ROD	6	6	6
10.	126136	126136 TRUSS STAND OFF	2	2	2
11.	176586	176586 TRUSS BRIDGE	1	1	1
12.	067934	067934 #1550 WINCH	1	1	1
13.	180711	180711 LOWER STOP	1	1	1
14.	170712	170712 68" CABLE ASSEMBLY	1	1	1
15.	180729	180729 UPPER STOP	1	1	1
16.	837963	837963 TRACK SLIDE	1	1	1
17.	680314	680314 CABLE RETURN PULLEY	1	1	1
18.	021188	021188 CABLE CLAMP	2	2	2
19.	064808	064808 CABLE THIMBLE	1	1	1
20.		DRIVELINE COVER (SEE CHART Pg.25)	AR	AR	AR
21.		3/4" FLAT WASHER	4	4	4
22.		3/4" LOCKNUT	4	4	4

NOTE: 46" "800" MODEL DOES NOT REQUIRE A TOP TRUSS ASSEMBLY.



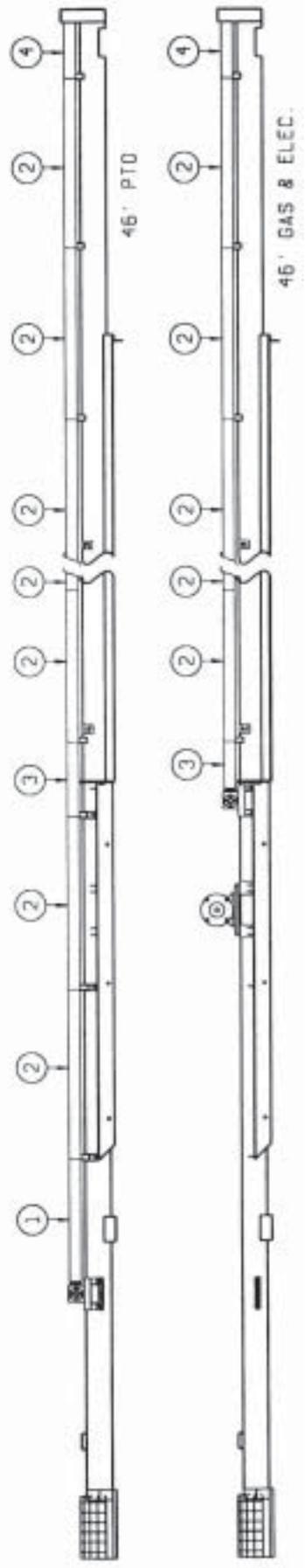
NOTE: REFER TO BAND LOCATION CHART FOR PROPER AXLE ARM MOUNTING HOLE

46' BAND LOCATIONS



KEY	PART NO.	PART DESCRIPTION	QUANTITY	
			PTO	GAS/ELEC
1	176388	DRIVELINE COVER 42"	1	—
2	176484	DRIVELINE COVER 56"	7	5
3	176461	DRIVELINE COVER 26"	1	1
4	176370	DRIVELINE COVER 20"	1	1

DRIVELINE COVER REPAIR PARTS & INSTALLATION

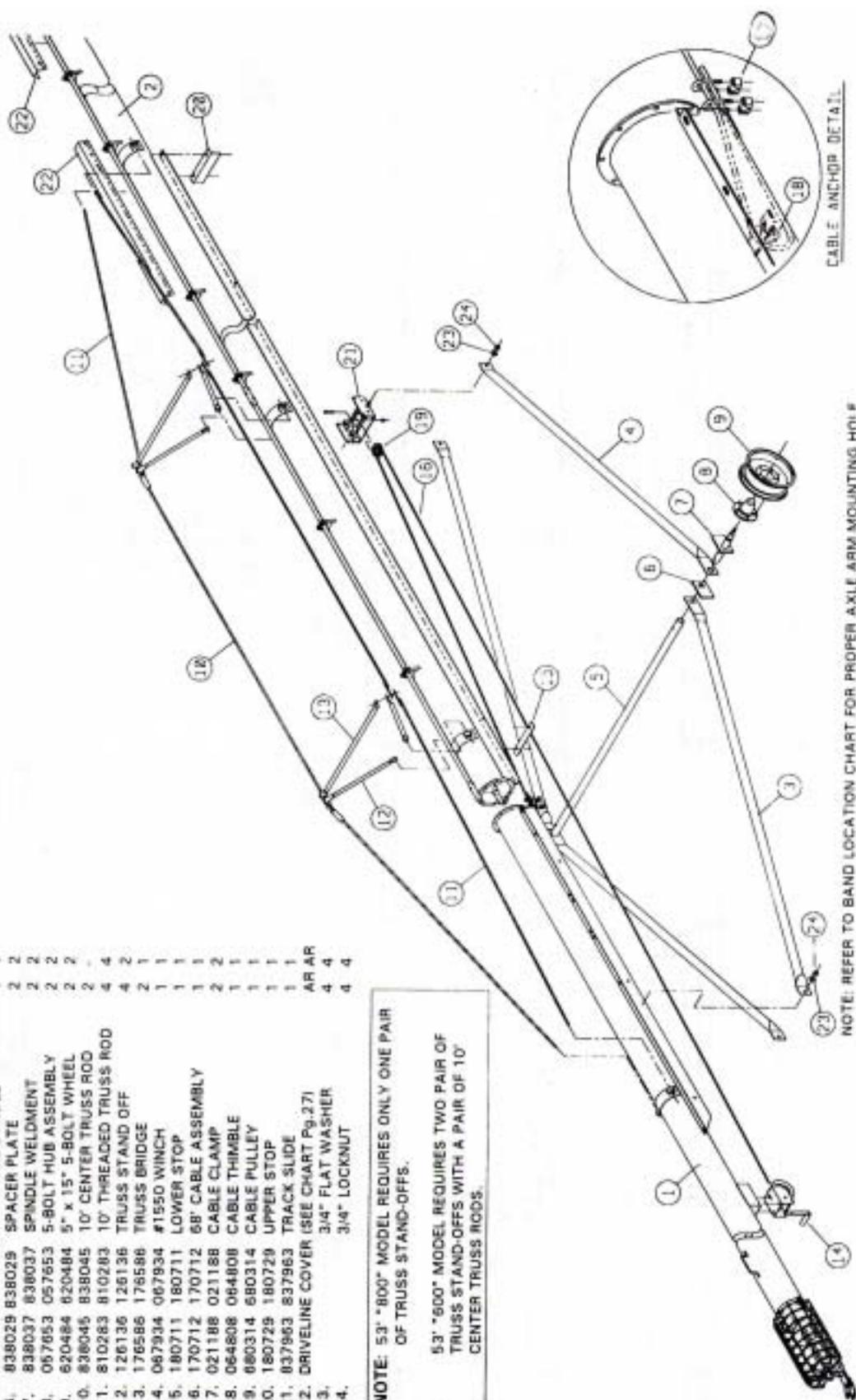


53" 600" PORTABLE AUGER ASSEMBLY #913525
 53" 800" PORTABLE AUGER ASSEMBLY #913442

AUGER MODEL

ITEM	PART NO.	DESCRIPTION	*500*	*800*	QUAN
1.	711465	18" LOWER TUBE BUNDLE	1	1	1
2.	711489	32" UPPER TUBE BUNDLE	1	1	1
3.	711093	14"-4" AXLE ARM BNDL	1	1	1
4.	711101	16"-0" LIFT ARM BNDL	1	1	1
5.	711861	8"-8" AXLE BUNDLE	1	1	1
6.	838029	SPACER PLATE	2	2	2
7.	838037	SPINDLE WELDMENT	2	2	2
8.	057653	5-BOLT HUB ASSEMBLY	2	2	2
9.	620484	5" x 15" 5-BOLT WHEEL	2	2	2
10.	838045	10' CENTER TRUSS ROD	2	2	2
11.	810283	10' THREADED TRUSS ROD	4	4	4
12.	126136	TRUSS STAND OFF	4	4	4
13.	176586	TRUSS BRIDGE	2	2	2
14.	067934	#1550 WINCH	1	1	1
15.	180711	LOWER STOP	1	1	1
16.	170712	68" CABLE ASSEMBLY	1	1	1
17.	021188	CABLE CLAMP	2	2	2
18.	064808	CABLE THIMBLE	1	1	1
19.	080314	CABLE PULLEY	1	1	1
20.	180729	UPPER STOP	1	1	1
21.	837963	TRACK SLIDE	1	1	1
22.	DRIVELINE COVER (SEE CHART Pg.27)		AR	AR	AR
23.	3/4" FLAT WASHER		4	4	4
24.	3/4" LOCKNUT		4	4	4

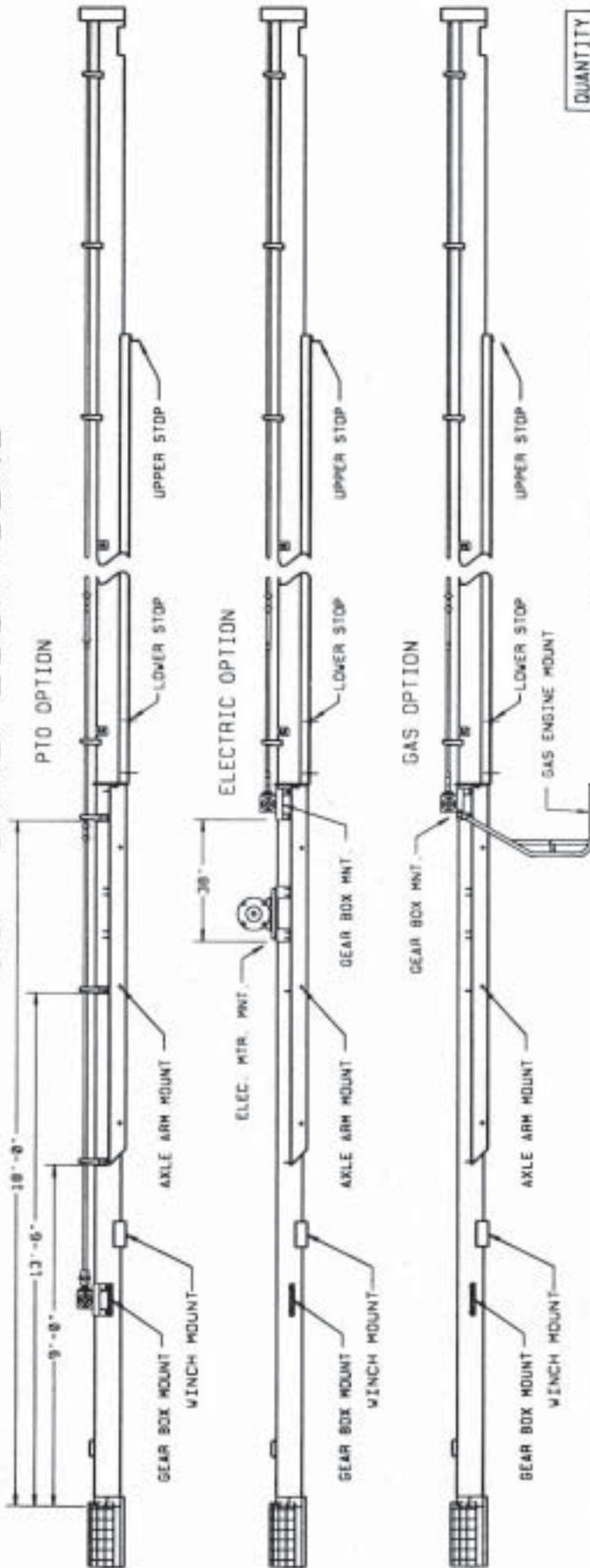
NOTE: 53" 800" MODEL REQUIRES ONLY ONE PAIR OF TRUSS STAND-OFFS.
 53" 600" MODEL REQUIRES TWO PAIR OF TRUSS STAND-OFFS WITH A PAIR OF 10' CENTER TRUSS RODS.



CABLE ANCHOR DETAIL

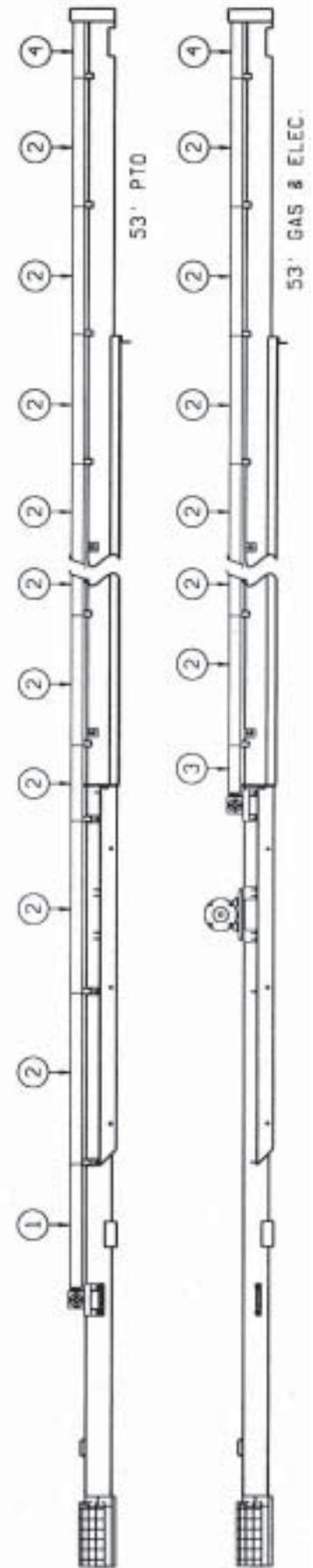
NOTE: REFER TO BAND LOCATION CHART FOR PROPER AXLE ARM MOUNTING HPI-#

53' BAND LOCATIONS



KEY PART NO.	PART DESCRIPTION	QUANTITY	
		PTO	GAS ELEC
1	DRIVELINE COVER 42"	1	—
2	DRIVELINE COVER 56"	9	6
3	DRIVELINE COVER 52"	—	1
4	DRIVELINE COVER 20"	1	1

DRIVELINE COVER REPAIR PARTS & INSTALLATION

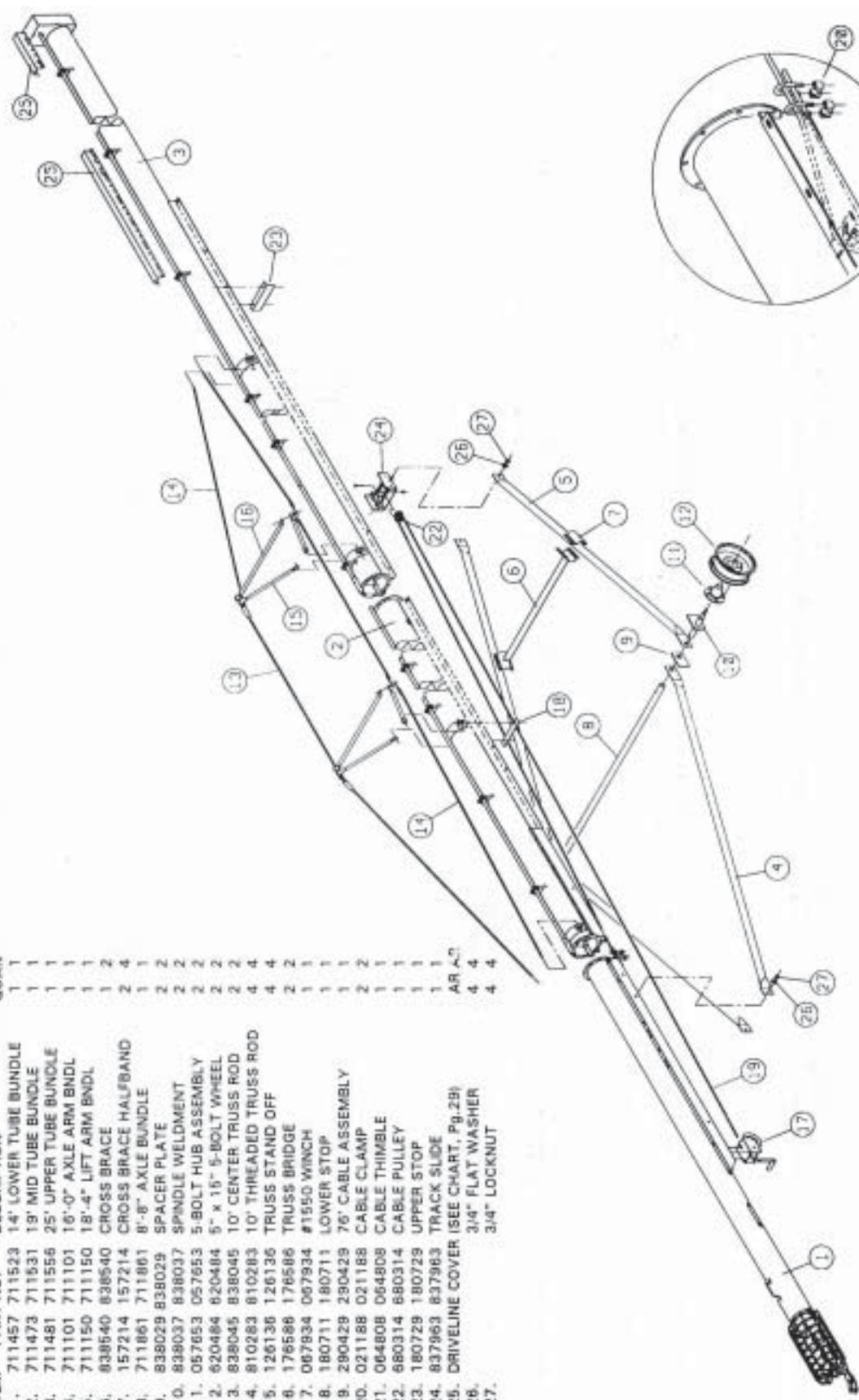


60" "600" PORTABLE AUGER ASSEMBLY #913533
 60" "800" PORTABLE AUGER ASSEMBLY #913459

AUGER MODEL

"600" "800"

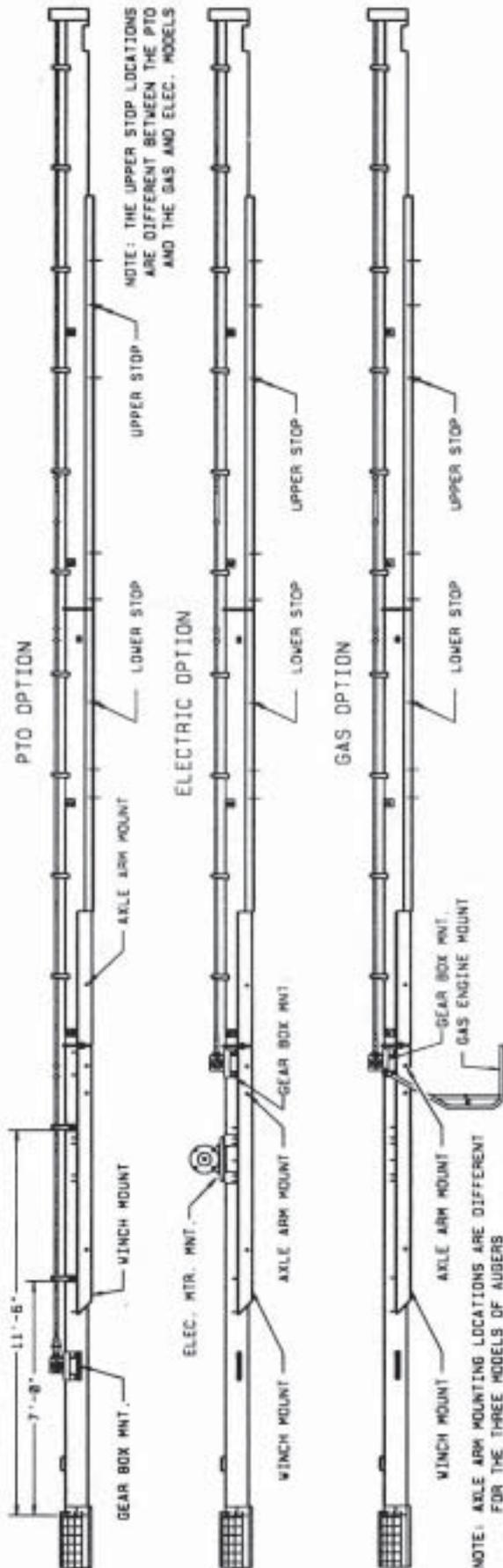
ITEM	PART NO.	DESCRIPTION	QUAN
1.	711457	711523 14" LOWER TUBE BUNDLE	1
2.	711473	711531 18" MID TUBE BUNDLE	1
3.	711481	711556 25" UPPER TUBE BUNDLE	1
4.	711101	711101 16'-0" AXLE ARM BNDL	1
5.	711150	711150 18'-4" LIFT ARM BNDL	1
6.	838540	838540 CROSS BRACE	1
7.	157214	157214 CROSS BRACE HALFBAND	2
8.	711861	711861 8"-8" AXLE BUNDLE	1
9.	838029	838029 SPACER PLATE	2
10.	838037	838037 SPINDLE WELDMENT	2
11.	057653	057653 5-BOLT HUB ASSEMBLY	2
12.	620484	620484 5" x 15" 5-BOLT WHEEL	2
13.	838045	838045 10' CENTER TRUSS ROD	2
14.	810283	810283 10' THREADED TRUSS ROD	4
15.	126136	126136 TRUSS STAND OFF	4
16.	176588	176588 TRUSS BRIDGE	2
17.	067934	067934 #1550 WINCH	1
18.	180711	180711 LOWER STOP	1
19.	290429	290429 76" CABLE ASSEMBLY	1
20.	021188	021188 CABLE CLAMP	2
21.	064808	064808 CABLE THIMBLE	1
22.	680314	680314 CABLE PULLEY	1
23.	180729	180729 UPPER STOP	1
24.	837963	837963 TRACK SLIDE	1
25.		DRIVELINE COVER (SEE CHART, Pg.29)	AR 4-2
26.		3/4" FLAT WASHER	4
27.		3/4" LOCKNUT	4



CABLE ANCHOR DETAIL

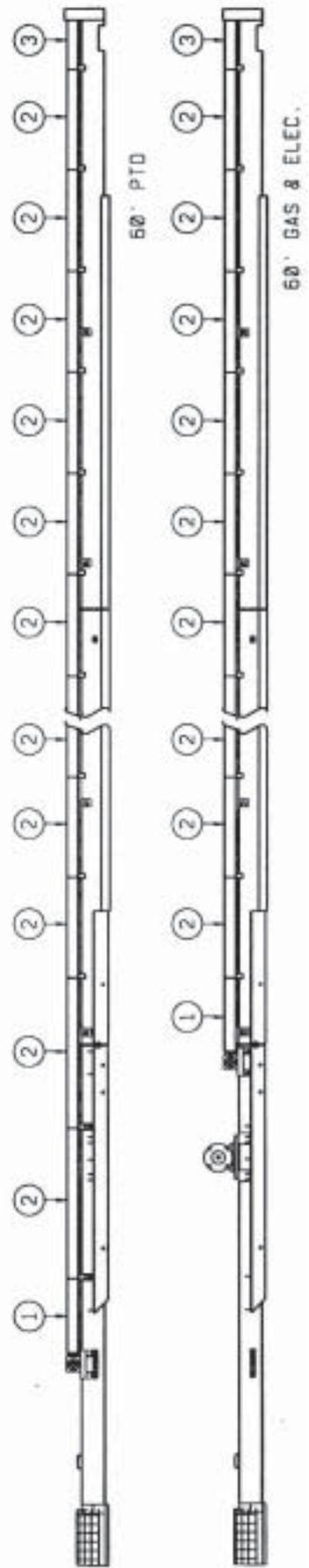
NOTE: REFER TO BAND LOCATION CHART FOR PROPER AXLE ARM MOUNTING HOLE

60' BAND LOCATIONS



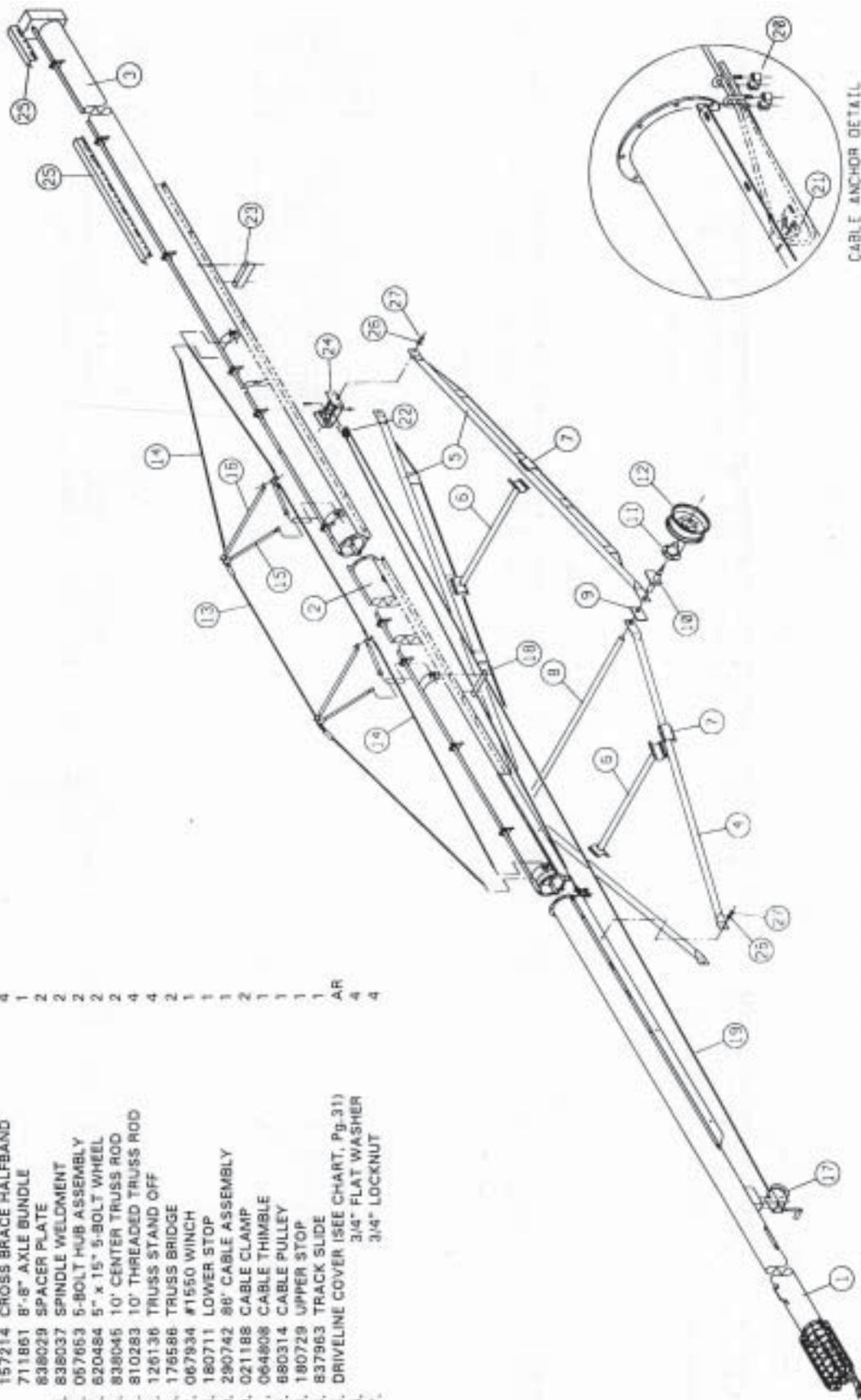
KEY PART NO.	PART DESCRIPTION	QUANTITY	
		PTO	GAS ELEC.
1	DRIVELINE COVER 42"	1	1
2	DRIVELINE COVER 56"	11	9
3	DRIVELINE COVER 20"	1	1

DRIVELINE COVER REPAIR PARTS & INSTALLATION



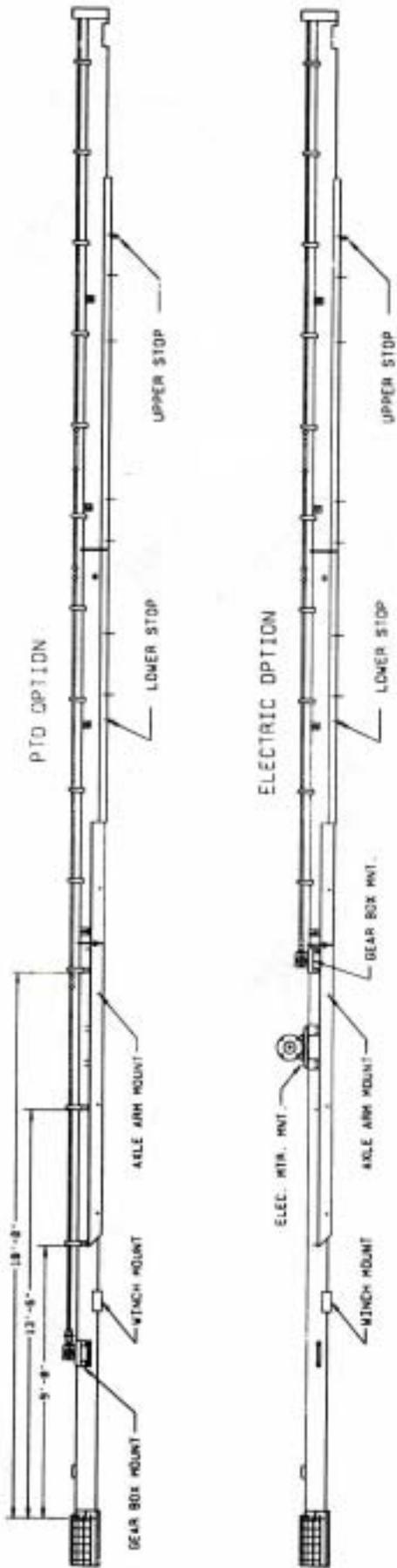
65" "800" PORTABLE AUGER ASSEMBLY #913487

ITEM	PART NO.	DESCRIPTION	QUAN
1.	711531	19' LOWER TUBE BUNDLE	1
2.	711549	19' MID TUBE BUNDLE	1
3.	711556	25' UPPER TUBE BUNDLE	1
4.	711150	18'-4" AXLE ARM BNDL	1
5.	711168	20'-4" LIFT ARM BNDL	1
6.	838540	CROSS BRACE	2
7.	157214	CROSS BRACE HALFBRAND	4
8.	711861	8'-8" AXLE BUNDLE	1
9.	838029	SPACER PLATE	2
10.	838037	SPINDLE WELDMENT	2
11.	057653	5-BOLT HUB ASSEMBLY	2
12.	620484	5" x 15" 5-BOLT WHEEL	2
13.	838045	10' CENTER TRUSS ROD	2
14.	810283	10' THREADED TRUSS ROD	4
15.	126136	TRUSS STAND OFF	4
16.	176586	TRUSS BRIDGE	2
17.	067934	#1550 WINCH	1
18.	180711	LOWER STOP	1
19.	290742	86" CABLE ASSEMBLY	1
20.	021188	CABLE CLAMP	2
21.	064808	CABLE THIMBLE	1
22.	890314	CABLE PULLEY	1
23.	180729	UPPER STOP	1
24.	837963	TRACK SLIDE	1
25.	DRIVELINE COVER (SEE CHART, Pg.31)	AR	1
26.	3/4" FLAT WASHER	4	4
27.	3/4" LOCKNUT	4	4



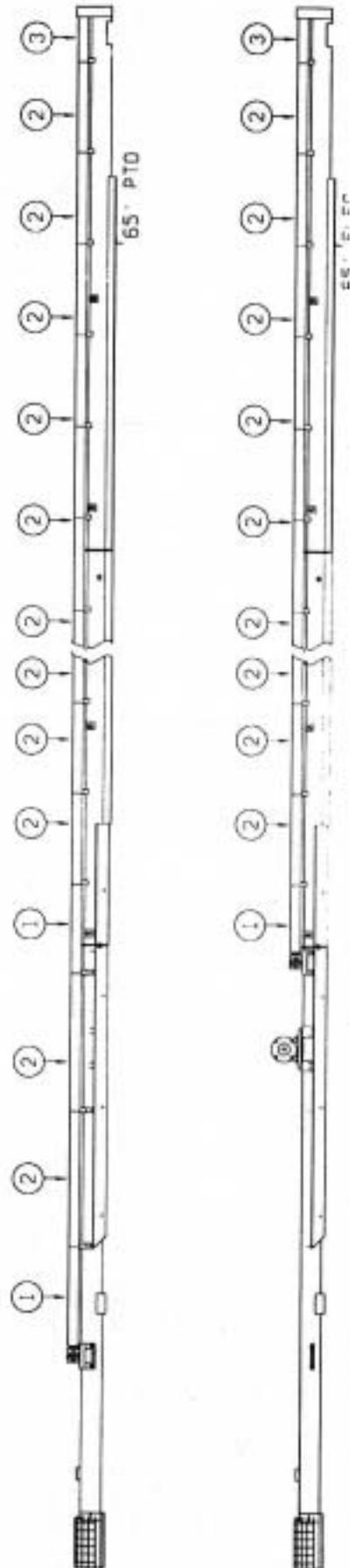
NOTE: REFER TO BAND LOCATION CHART FOR PROPER AXLE ARM MOUNTING HOLE

65 BAND LOCATIONS



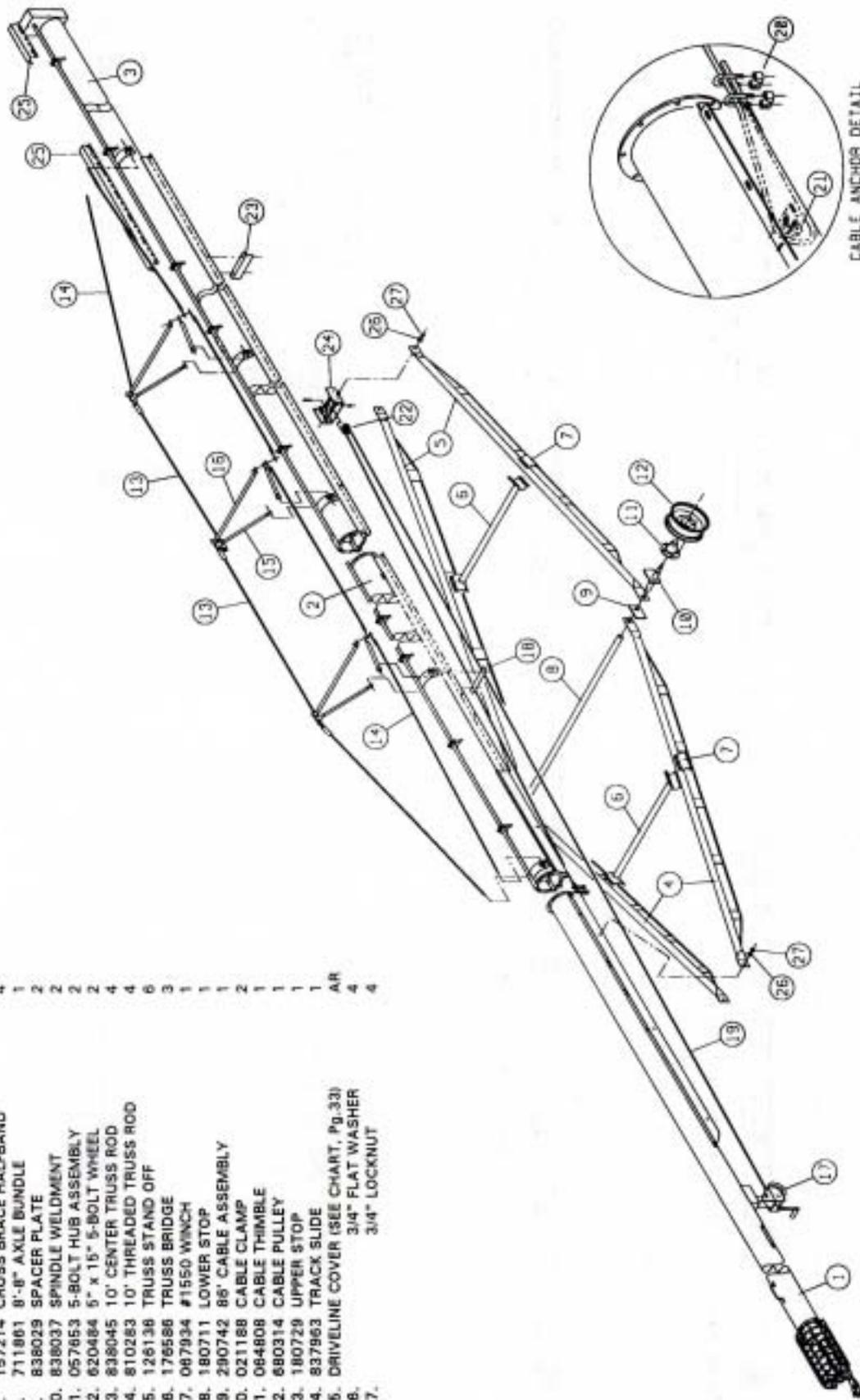
KEY PART NO.	PART DESCRIPTION	QUANTITY	
		PTO	ELEC
1	DRIVELINE COVER 42"	2	1
2	DRIVELINE COVER 56"	11	9
3	DRIVELINE COVER 20"	1	1

DRIVELINE COVER REPAIR PARTS & INSTALLATION



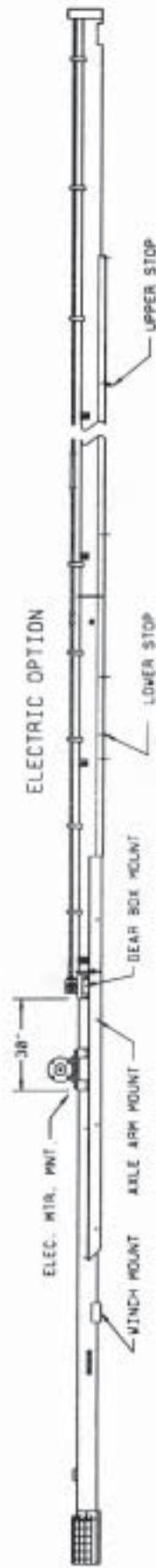
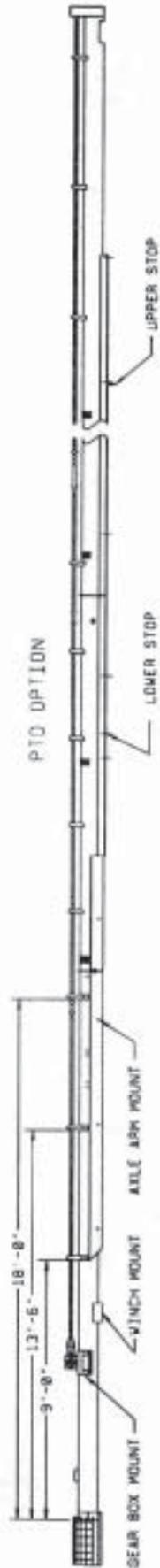
72" 800' PORTABLE AUGER ASSEMBLY #913475

ITEM	PART NO.	DESCRIPTION	QUAN
1.	711531	19' LOWER TUBE BUNDLE	1
2.	711549	19' MID TUBE BUNDLE	1
3.	711564	32' UPPER TUBE BUNDLE	1
4.	711168	20'-4" AXLE ARM BNDL	1
5.	711168	20'-4" LIFT ARM BNDL	1
6.	838540	CROSS BRACE	2
7.	157214	CROSS BRACE HALFBAND	4
8.	711861	8'-8" AXLE BUNDLE	1
9.	838029	SPACER PLATE	2
10.	838037	SPINDLE WELDMENT	2
11.	057453	5-BOLT HUB ASSEMBLY	2
12.	620484	5" x 15" 5-BOLT WHEEL	2
13.	838045	10' CENTER TRUSS ROD	4
14.	810283	10' THREADED TRUSS ROD	4
15.	126138	TRUSS STAND OFF	6
16.	176586	TRUSS BRIDGE	3
17.	087934	#1550 WINCH	1
18.	180711	LOWER STOP	1
19.	290742	86' CABLE ASSEMBLY	1
20.	021188	CABLE CLAMP	2
21.	064808	CABLE THIMBLE	1
22.	680314	CABLE PULLEY	1
23.	180729	UPPER STOP	1
24.	837963	TRACK SLIDE	1
25.		DRIVELINE COVER (SEE CHART, Pg.33)	AR
26.		3/4" FLAT WASHER	4
27.		3/4" LOCKNUT	4



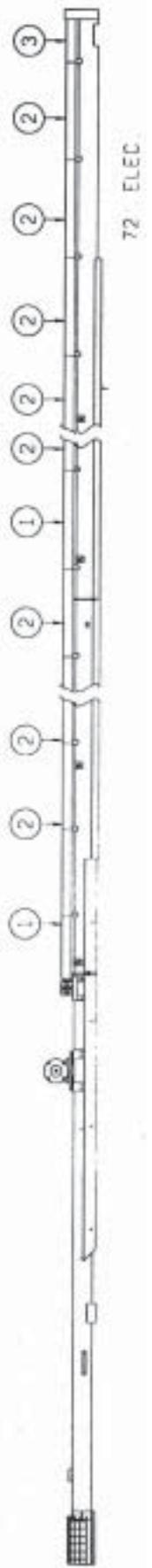
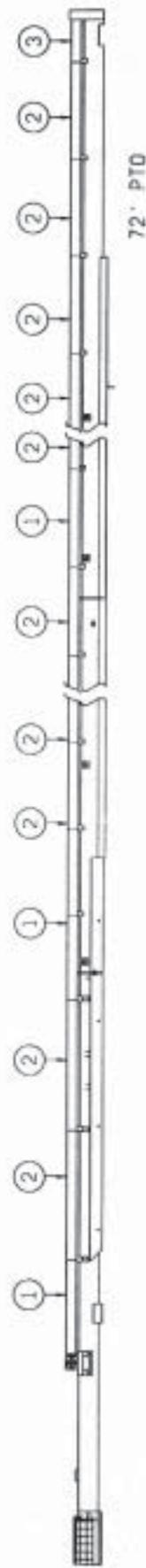
NOTE: REFER TO BAND LOCATION CHART FOR PROPER AXLE ARM MOUNTING HOLE

72 BAND LOCATIONS



KEY PART NO.	PART DESCRIPTION	QUANTITY	
		PTO	GAS/ELEC
1	176388 DRIVELINE COVER 42"	3	2
2	176484 DRIVELINE COVER 56"	12	18
3	176378 DRIVELINE COVER 20"	1	1

DRIVELINE COVER REPAIR PARTS & INSTALLATION



"600" Portable Auger Bundle List

Part No.	Description	Bundle Number					
		27'	34'	41'	46'	53'	60'
		913483	913491	913509	913517	913525	913533
712307	27' Major Parts Carton	1					
712307	34' Major Parts Carton		1				
712323	41' Major Parts Carton			1			
712349	46' Major Parts Carton				1		
712364	53' Major Parts Carton					1	
712380	60' Major Parts Carton						1
741432	27' Tube Bundle	1					
711440	34' Tube Bundle		1				
711457	14' Lower Tube Bundle			1			1
711465	19' Lower Tube Bundle				1	1	
711473	19' Mid Tube Bundle						1
711481	25' Upper Tube Bundle			1	1		1
711499	32' Upper Tube Bundle					1	
661074	5' Axle Bundle	1					
711879	6'-7" Axle Bundle		1	1			
711861	8'-8" Axle Bundle				1	1	1
838540	Cross Brace						1
711069	8'-4" Undercarriage Arm Bundle	2					
711077	10'-6" Undercarriage Arm Bundle		2				
711085	12'-7" Undercarriage Arm Bundle			2			
711093	14'-4" Undercarriage Arm Bundle				2	1	
711101	16'-0" Undercarriage Arm Bundle					1	1
711150	18'-4" Undercarriage Arm Bundle						1
711416	Truss Stand-Off Bundle				1	2	2
711424	Center Truss Rod Bundle, Welded Ends					1	1
883595	Truss Rod Bundle, Threaded Ends				2	2	2
176396	52" Driveline Cover	1	1			1	
176404	56" Driveline Cover	2	3	5	5	7	9
176388	42" Driveline Cover						1
176461	26" Driveline Cover				1		
176370	20" Driveline Cover	1	1	1	1	1	1
620484	15" 5-Bolt Wheel	2	2	2	2	2	2
(711572) "600" Electric Power Option							
711580	Electric Belt Guard Bundle	1	1	1	1	1	1
711598	Electric Parts Carton	1	1	1	1	1	1
(711655) "600" Gas Power Option							
711663	Gas Parts Carton	1	1	1	1	1	1
711648	Engine Mount Bundle	1	1	1	1	1	1
(711846) "600" PTO Power Option 27'							
(711838) "600" PTO Power Option 34'-41'-60'							
(711739) "600" PTO Power Option 46'-53'							
680264	PTO Shaft Bundle	1	1	1	1	1	1
711705	6' Driveline Bundle	1					
711713	8' Driveline Bundle		1	1			1
711721	13' Driveline Bundle				1	1	
711754	PTO Parts Carton				1	1	
711820	PTO Parts Carton	1	1	1			1
176404	56" Driveline Cover	2	2	2	2	2	2
176461	26" Driveline Cover	1					
176388	42" Driveline Cover				1	1	

"800" Portable Auger Bundle List

Part No.	Description	Bundle Number							
		27'	34'	41'	46'	53'	60'	65'	72'
		913400	913418	913426	913434	913442	913459	913467	913475
712307	27' Major Parts Carton	1							
712307	34' Major Parts Carton		1						
712331	41' Major Parts Carton			1					
712356	46' Major Parts Carton				1				
712372	53' Major Parts Carton					1			
712398	60' Major Parts Carton						1		
712406	65' Major Parts Carton							1	
712414	72' Major Parts Carton								1
711507	27' Tube Bundle	1							
711515	34' Tube Bundle		1						
711523	14' Lower Tube Bundle			1			1		
711531	19' Lower Tube Bundle				1	1		1	1
711549	19' Mid Tube Bundle						1	1	1
711556	25' Upper Tube Bundle			1	1		1	1	
711564	32' Upper Tube Bundle					1			1
661074	5' Axle Bundle	1							
711879	6'-7" Axle Bundle		1	1					
711861	8'-8" Axle Bundle				1	1	1	1	1
838540	Cross Brace						1	2	2
711069	8'-4" Undercarriage Arm Bundle	2							
711077	10'-6" Undercarriage Arm Bundle		2						
711085	12'-7" Undercarriage Arm Bundle			2					
711093	14'-4" Undercarriage Arm Bundle				2	1			
711101	16'-0" Undercarriage Arm Bundle					1	1		
711150	18'-4" Undercarriage Arm Bundle						1	1	
711168	20'-4" Undercarriage Arm Bundle							1	2
711416	Truss Stand-Off Bundle					1	2	2	3
711424	Center Truss Rod Bundle, Welded Ends						1	1	2
883595	Truss Rod Bundle, Threaded Ends					2	2	2	2
176396	52" Driveline Cover	1	1			1			
176404	56" Driveline Cover	2	3	5	5	7	9	9	10
176388	42" Driveline Cover						1	1	2
176461	26" Driveline Cover			1	1				
176370	20" Driveline Cover	1	1	1	1	1	1	1	1
620484	15" 5-Bolt Wheel	2	2	2	2	2	2	2	2
(711614) "800" Electric Power Option									
711580	Electric Belt Guard Bundle	1	1	1	1	1	1	1	1
711622	Electric Parts Carton	1	1	1	1	1	1	1	1
(711689) "800" Gas Power Option									
711697	Gas Parts Carton	1	1	1	1	1	1	1	1
711648	Engine Mount Bundle	1	1	1	1	1	1	1	1
(711812) "800" PTO Power Option 27'									
(711788) "800" PTO Power Option 34'-41'-60'									
(711762) "800" PTO Power Option 46'-53'-65'-72'									
680264	PTO Shaft Bundle	1	1	1	1	1	1	1	1
711705	6' Driveline Bundle	1							
711713	8'Driveline Bundle		1	1			1		
711721	13' Driveline Bundle				1	1		1	1
711770	PTO Parts Carton				1	1		1	1
711796	PTO Parts Carton	1	1	1			1		
176404	56" Driveline Cover	2	2	2	2	2	2	2	2
176461	26" Driveline Cover	1							
176388	42" Driveline Cover				1	1		1	1